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Carton Sealer

Additional internal memory:

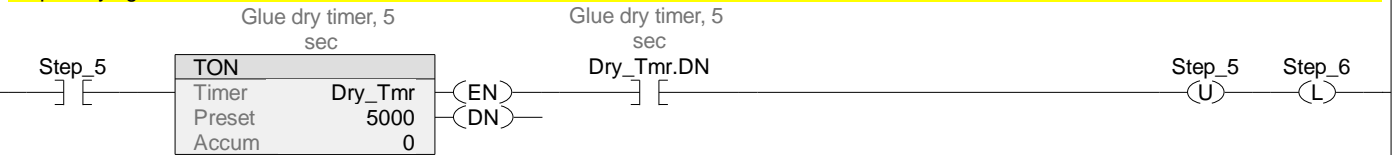
Tag	Data Type	
Run	BOOL	On while station running
Int_Reset	BOOL	Internal reset
Step_1 to Step_7	BOOL	Step-in-progress bits
Spray_Tmr	TIMER	Times spray
Dry_Tmr	TIMER	Times drying step
Retract_Tmr	TIMER	Times retract of rams
Reset_Tmr	TIMER	Times reset (retract of rams)

Start/stop and initial start.

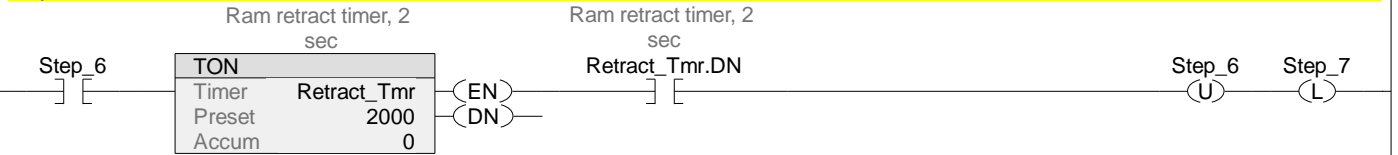
During reset, prevent start.



Step 5 Drying wait



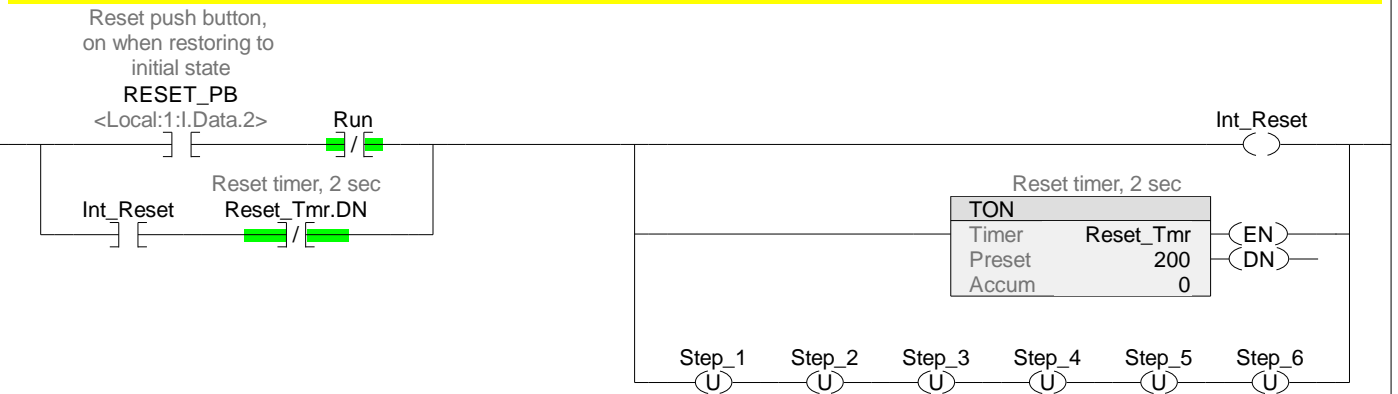
Step 6 Retract rams



Step 7 - Move box out



Reset



Outputs

