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\*\*\*\*\* Stamping Station Control \*\*\*\*\*

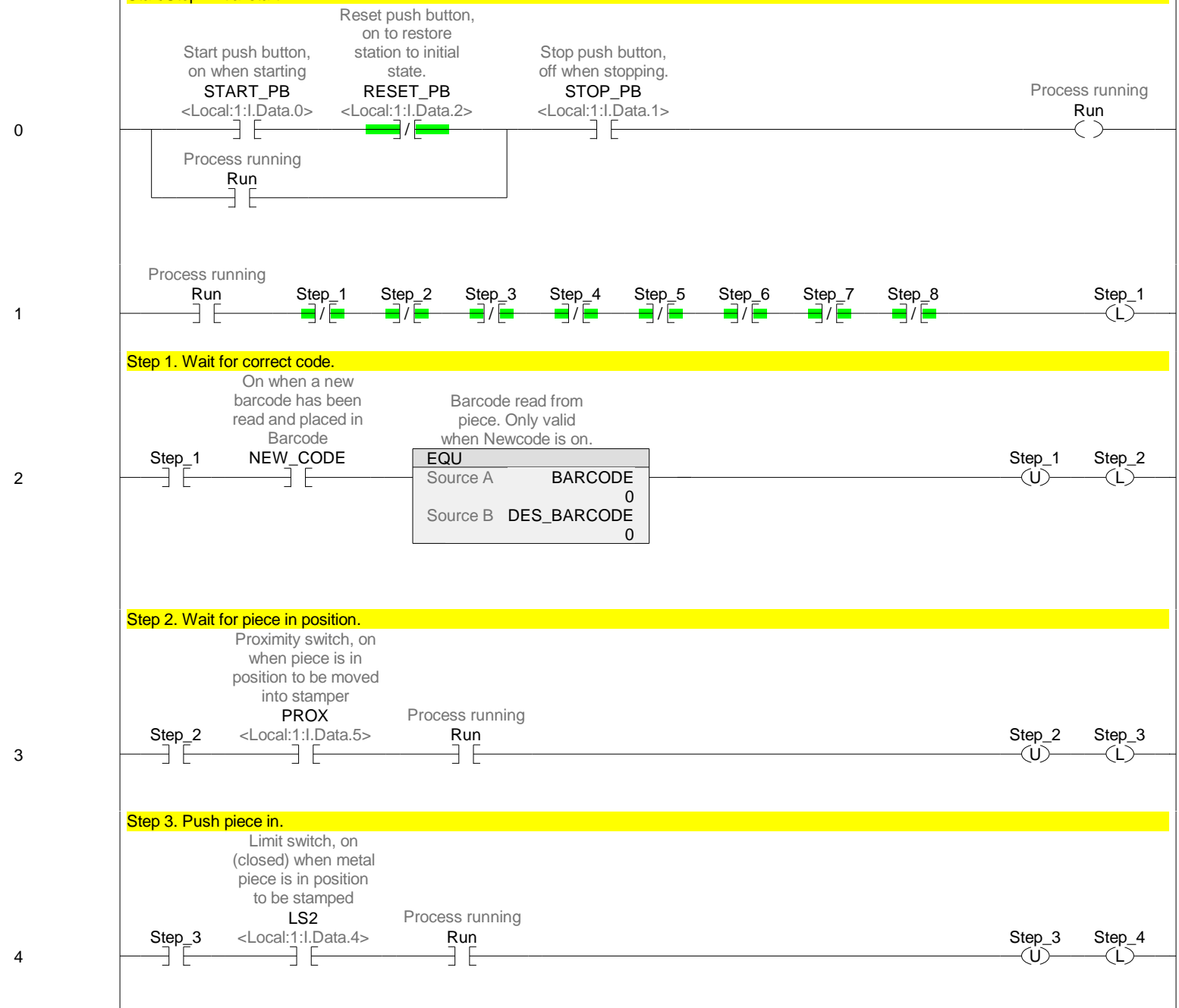
Additional internal memory:

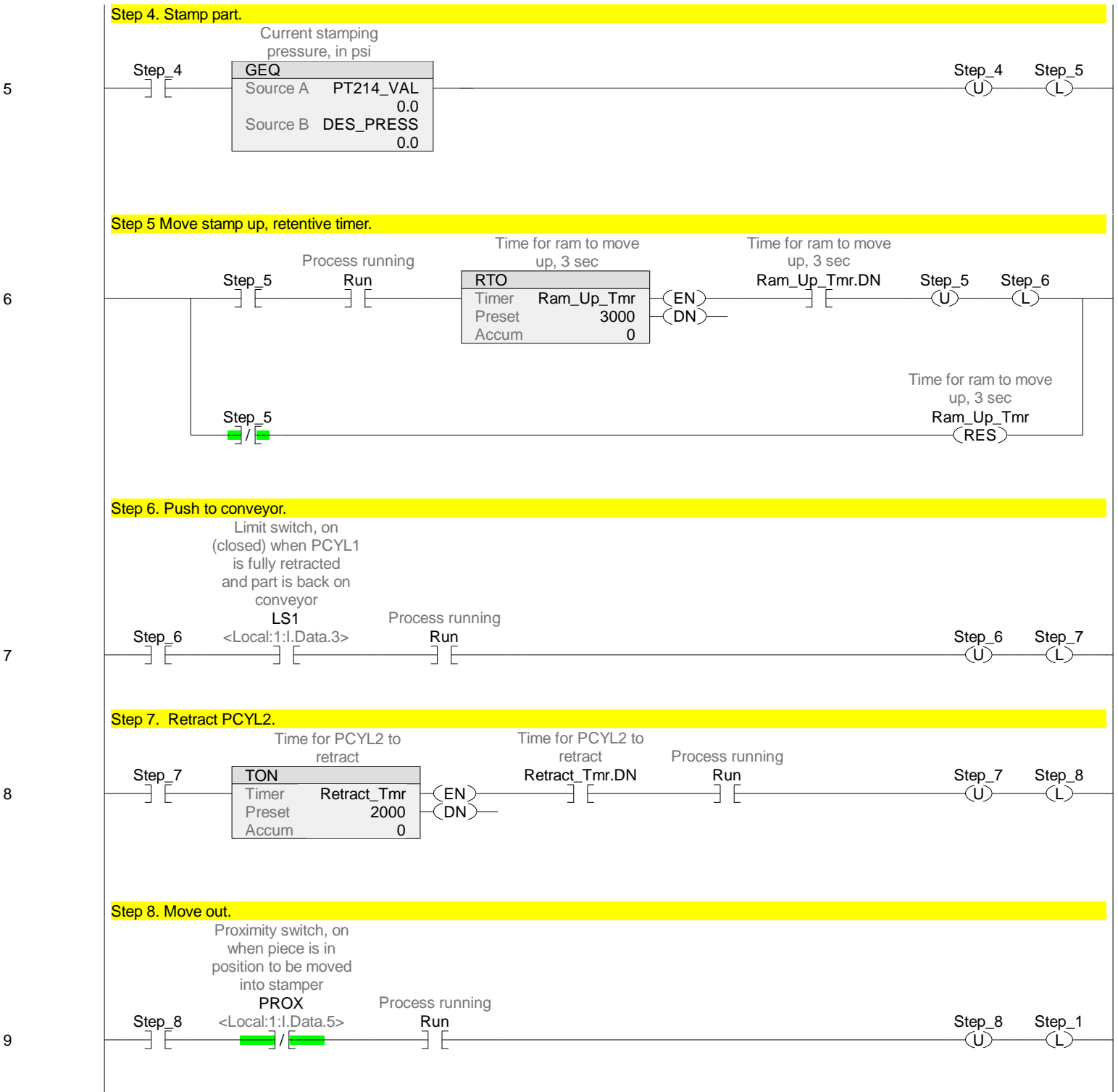
Tag	Data Type	
Run	BOOL	On while station running
Int_Reset	BOOL	Internal reset
Step_1 to Step_8	BOOL	Step-in-progress bits
Ram_Up_Tmr	TIMER	Times raising of stamp head
Retract_Tmr	TIMER	Times retract of PCYL2
Rst_Tmr	TIMER	Times raising of stamp head when reset

Conversion formula

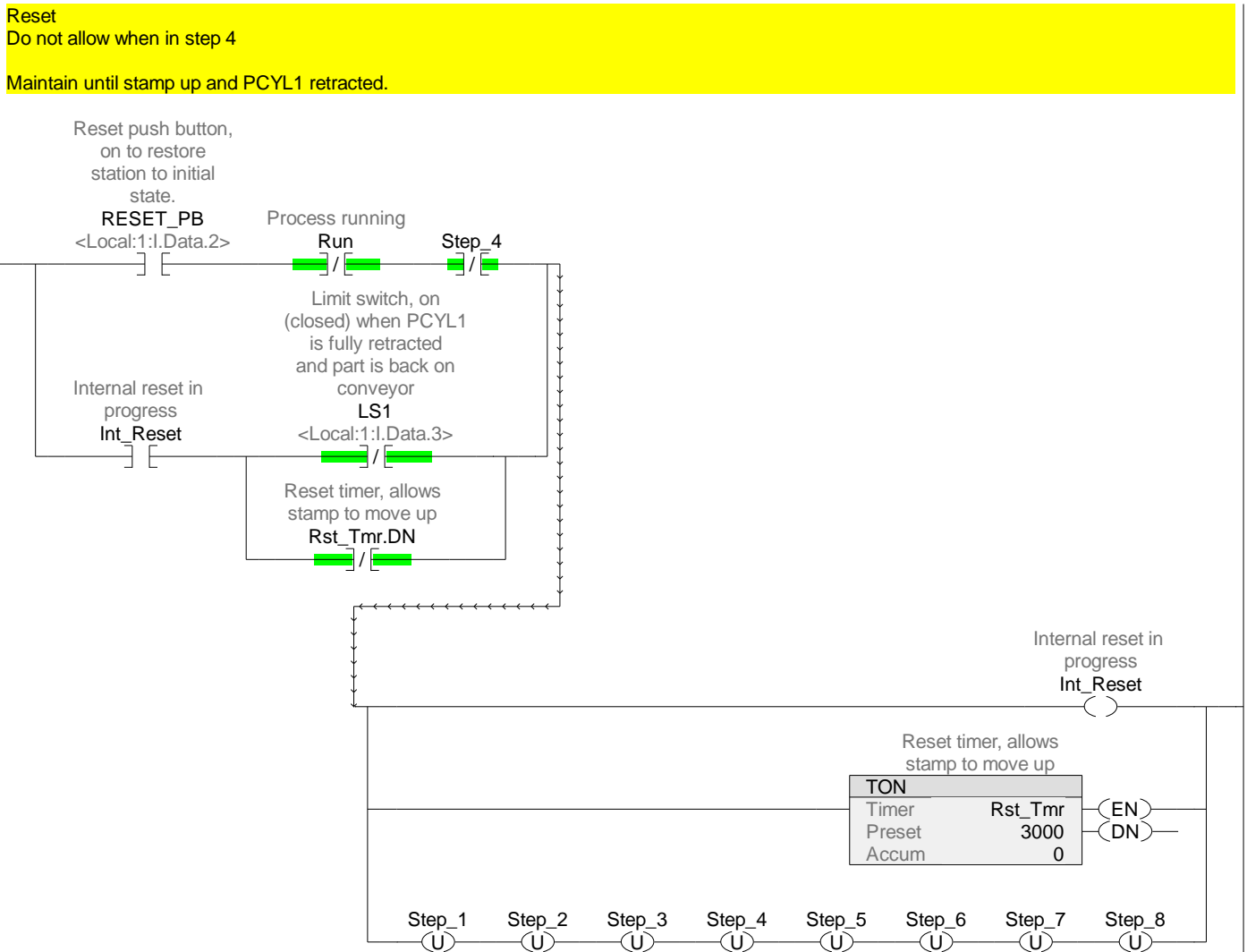
$PT214\_VAL = (PT214\_MEAS/100) * (5000-2000) + 2000$

Start/Stop. Initial start

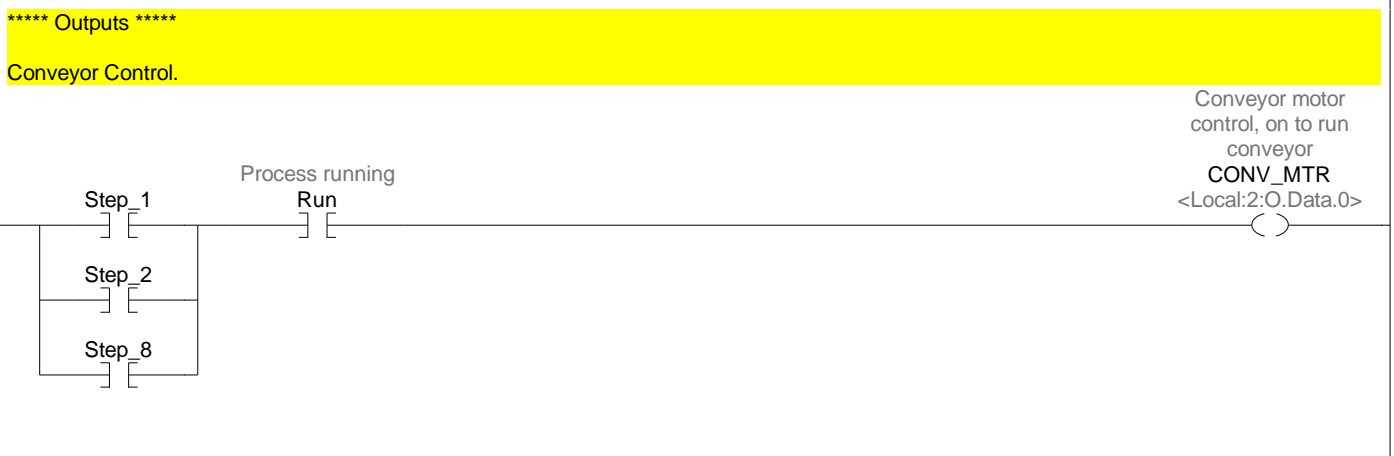


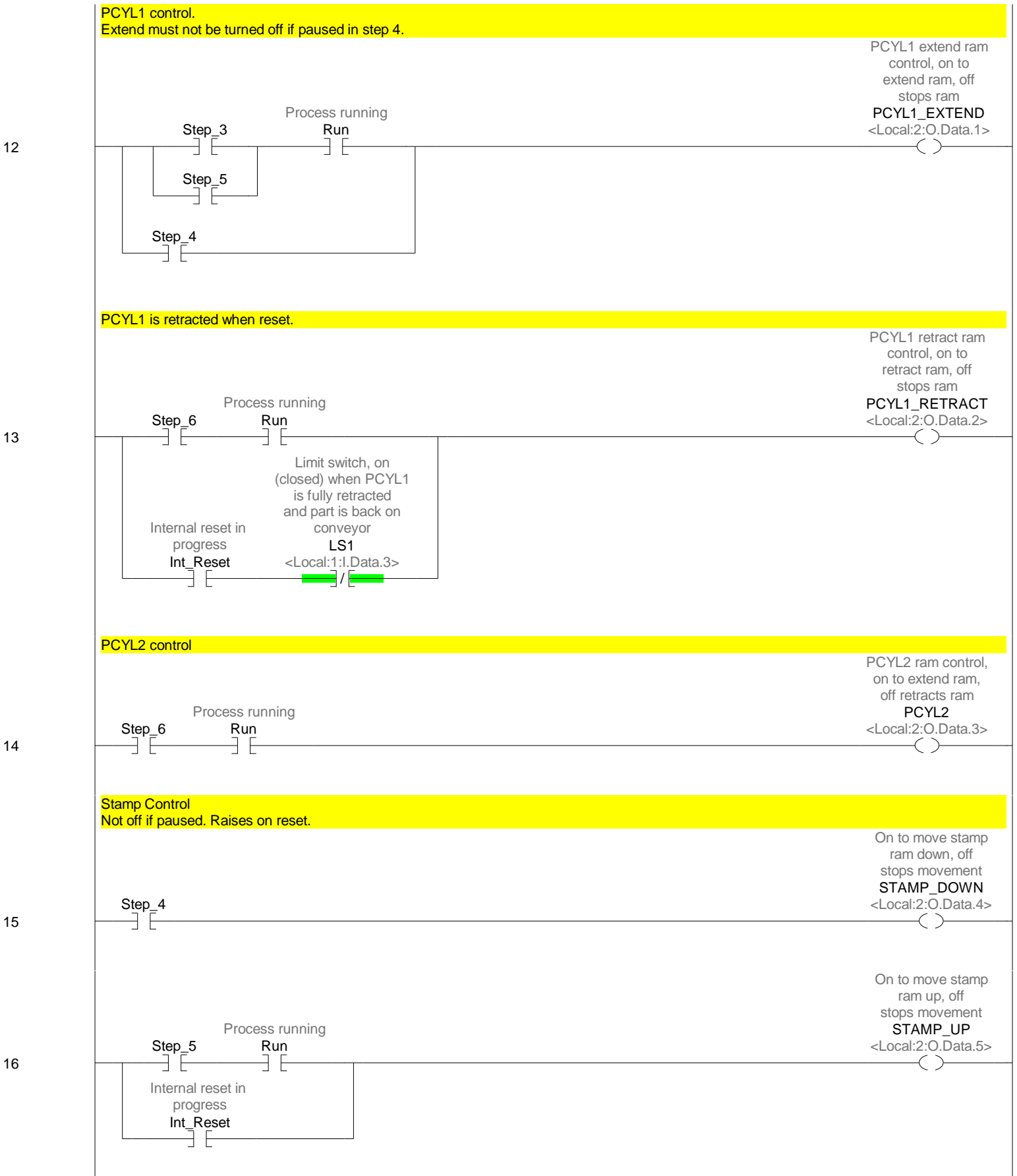


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## Conversion of Pressure Measurement.

Current stamping  
pressure, in psi

CPT

Dest

PT214\_VAL

0.0

Expression  $(PT214\_MEAS/100.0)*(5000-2000)+2000$ 

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(End)