

Copyright (c) 2011-2023 Dogwood Valley Press, LLC

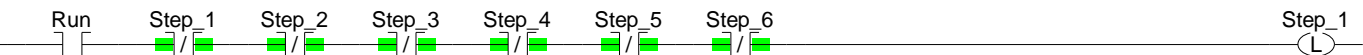
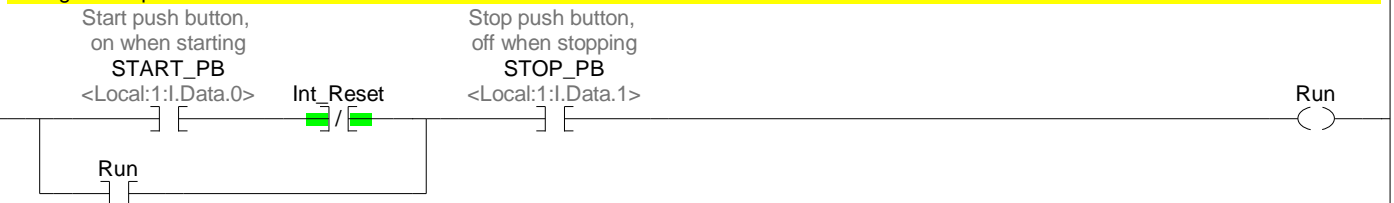
### Pressing Station Control

#### Additional internal memory:

Tag	Data Type	
Run	BOOL	On while station running
Int_Reset	BOOL	Internal reset
Step_1 to Step_6	BOOL	Step-in-progress bits
Press_Tmr	TIMER	Times press step
Cool_Tmr	TIMER	Times cool-down of part

Start/stop and initial start.

During restart prevent start.



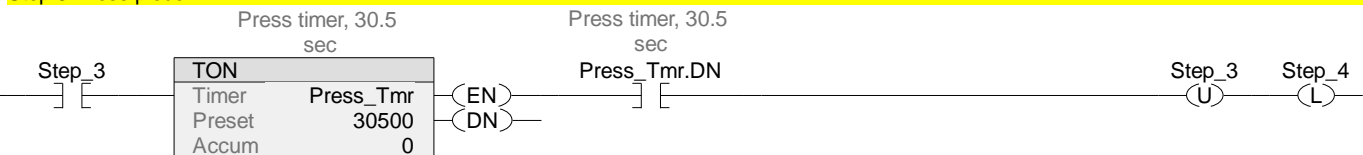
#### Step 1 Wait for part



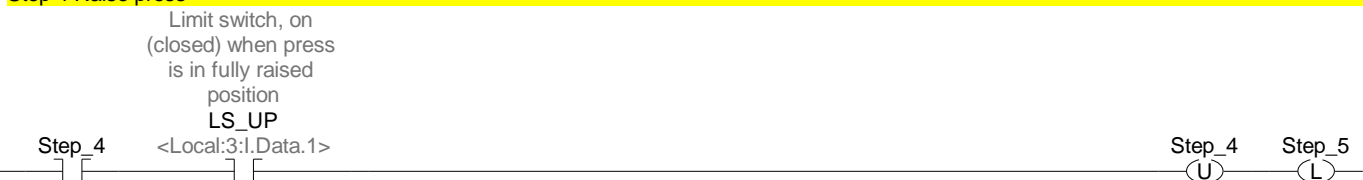
#### Step 2 Lower press

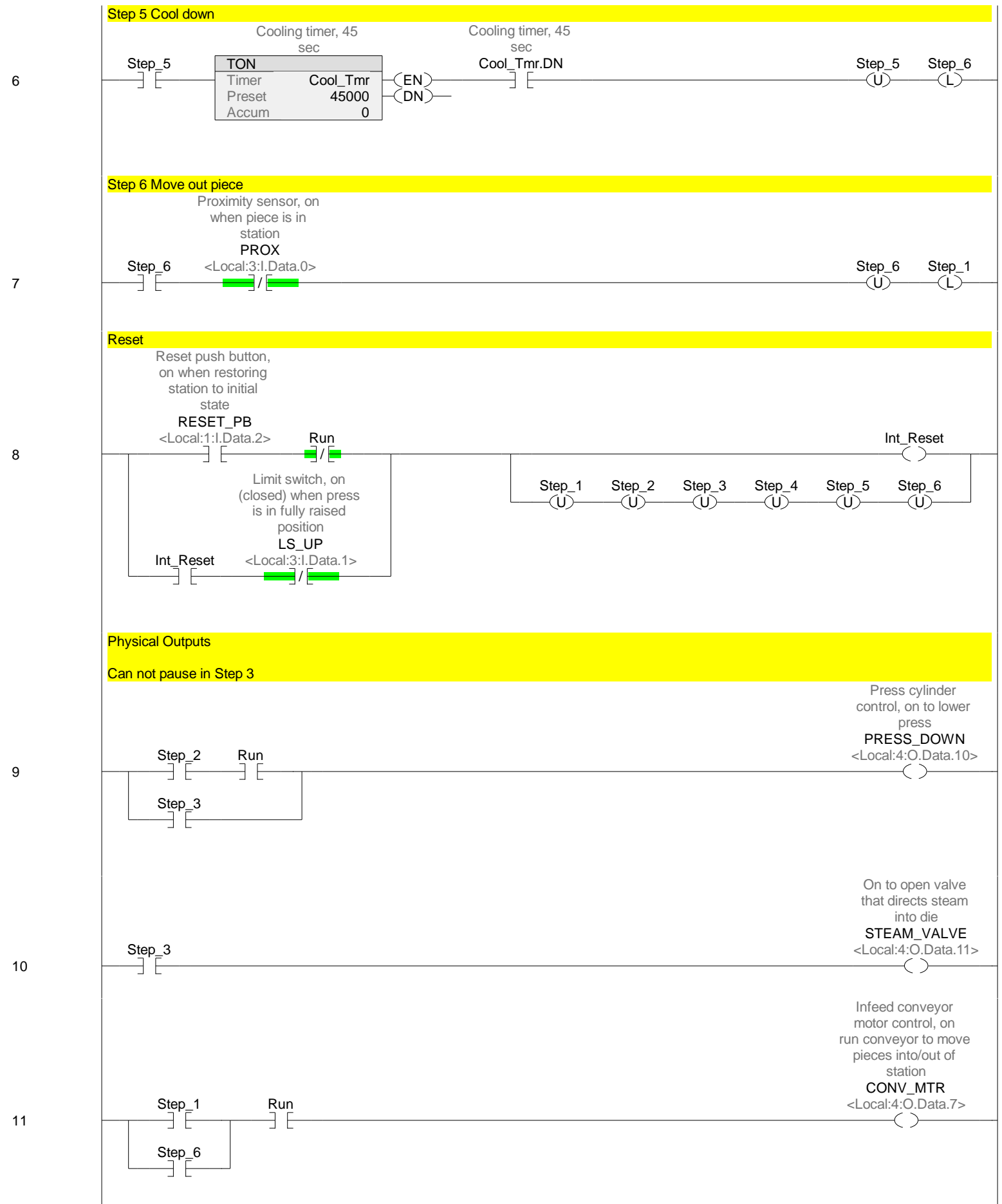


#### Step 3 Press piece



#### Step 4 Raise press





(End)	
-------	--