

Main

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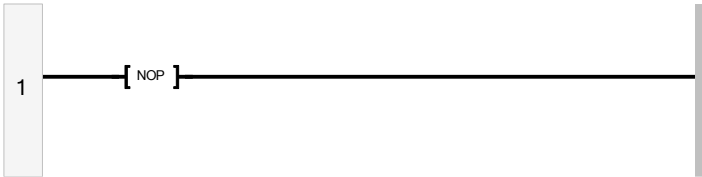
Main

Rung1 Diagram

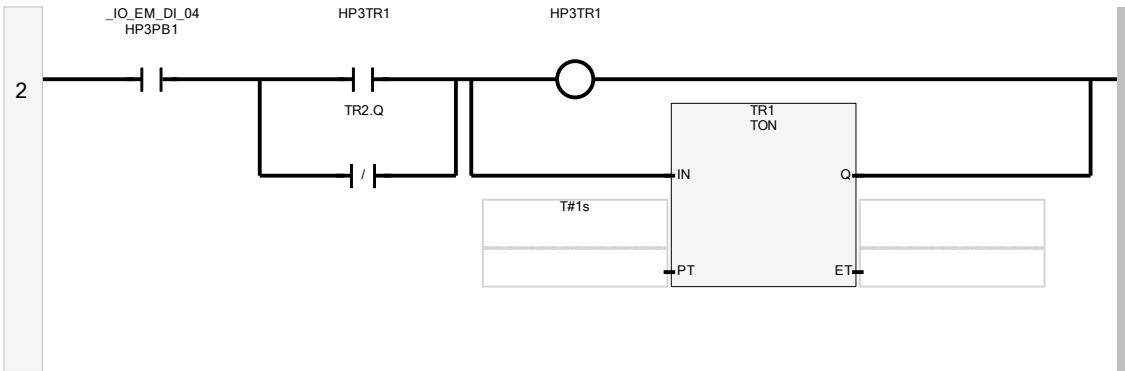
SP5-3 Operator Safety Buttons Copyright (c) 2023, Dogwood Valley Press, LLC

Additional internal memory:

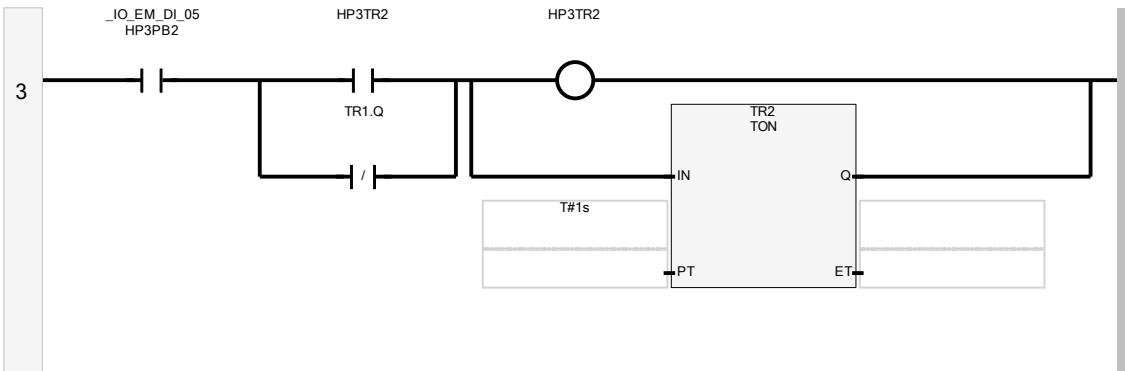
Tag	Data Type	
HP3TR1	BOOL	No delay for timing PB1
HP3TR2	BOOL	No delay for timing PB2
TR1	TON	Timer for PB1 delay
TR2	TON	Timer for PB2 delay



Rung2 Diagram



Rung3 Diagram



Rung4 Diagram

