

Example 5.2

Bin and conveyour system. Cascaded delay of motors stop

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0

[ NOP ]

1

System start  
CSTRT\_PB  
<Local:1:I.Data.2>

System stop  
CSTOP\_PB  
<Local:1:I.Data.3>

L-4100  
airlock motor  
L\_4100  
<Local:2:O.Data.3>

L-4100  
airlock motor  
L\_4100  
<Local:2:O.Data.3>

2

L-4100  
airlock motor  
L\_4100  
<Local:2:O.Data.3>

TOF  
Timer C0\_Delay  
Preset 45000  
Accum 0

( EN )  
( DN )

C0\_Delay.DN

C-4100  
conveyor motor  
C\_4100  
<Local:2:O.Data.4>

3

C0\_Delay.DN

TOF  
Timer C1\_Delay  
Preset 60000  
Accum 0

( EN )  
( DN )

C1\_Delay.DN

C-4101  
conveyor motor  
C\_4101  
<Local:2:O.Data.5>

(End)