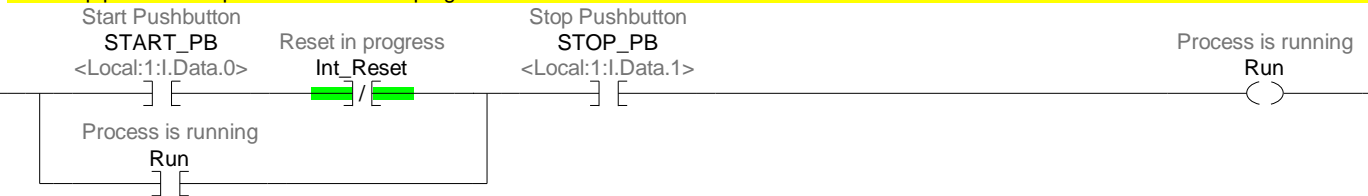


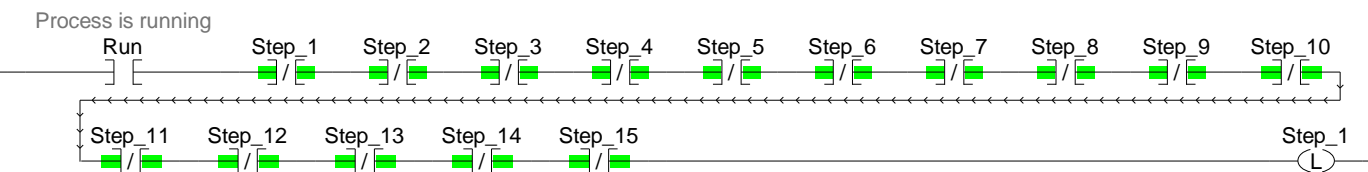
Example 6.5 Engine Inverter with Parallel Branches

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Start/stop/pause. Start prevented if reset in progress.



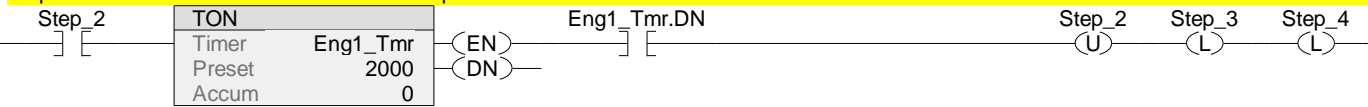
Generate transition out of initial step



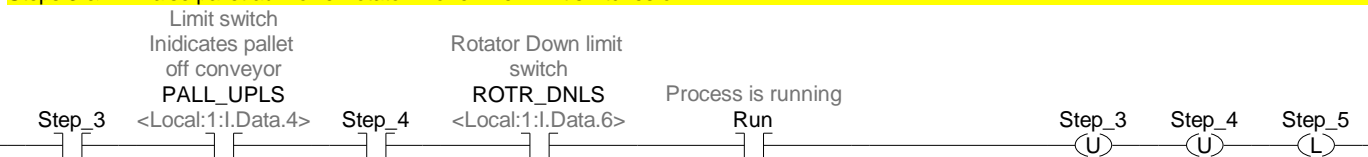
Step 1 - Wait for pallet. Done when PROX1 turns on.



Step 2 - Move to hook 2. Done when 2 sec elapsed.



Steps 3 & 4 - Raise pallet and lower rotator. Done when limit switches on.



Step 5 - Clamp engine. Done when 1.5 sec elapsed.

