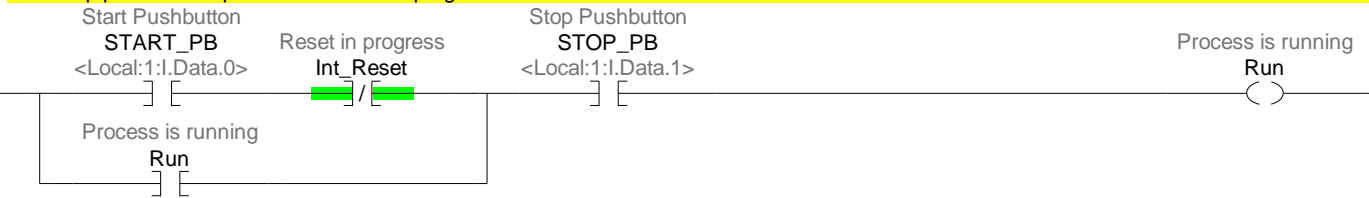


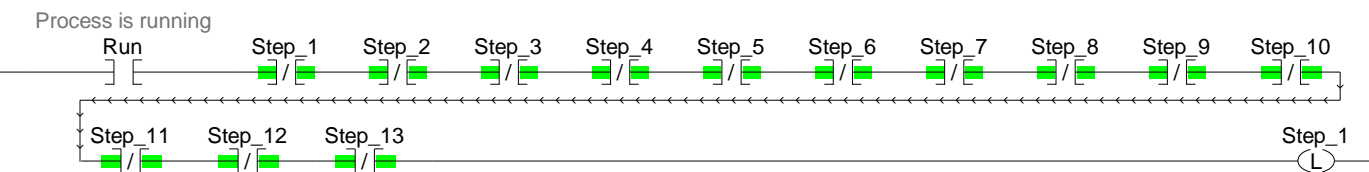
Example 6.4 Engineer Inverter

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Start/stop/pause. Start prevented if reset in progress.



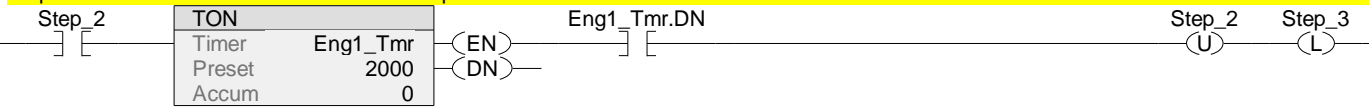
Generate transition out of initial step



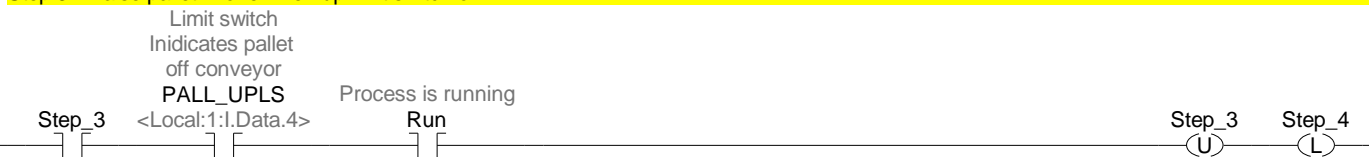
Step 1 - Wait for pallet. Done when PROX1 turns on.



Step 2 - Move to hook 2. Done when 2 sec elapsed.



Step 3 - Raise pallet. Done when up limit switch on.



Step 4 - Lower rotator. Done when limit switch on.





