

Main

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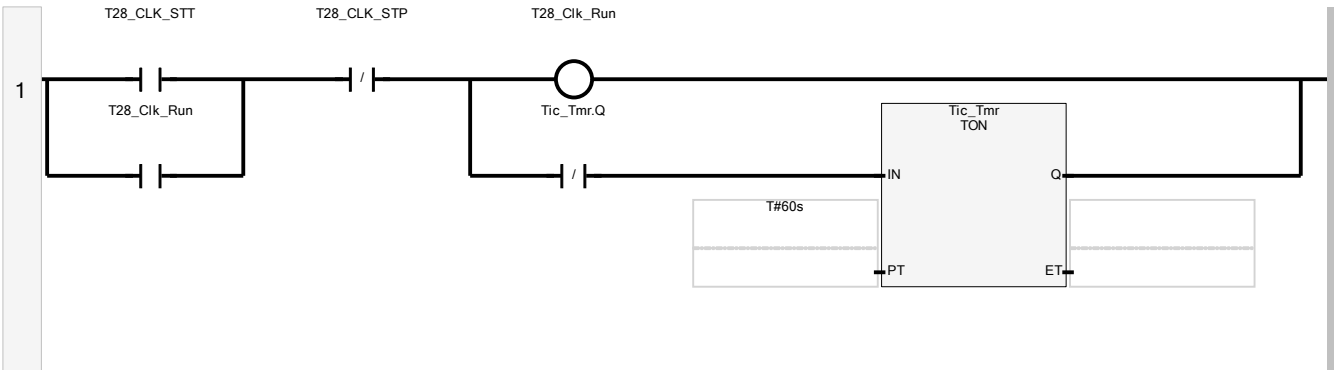
Main

Local Variables

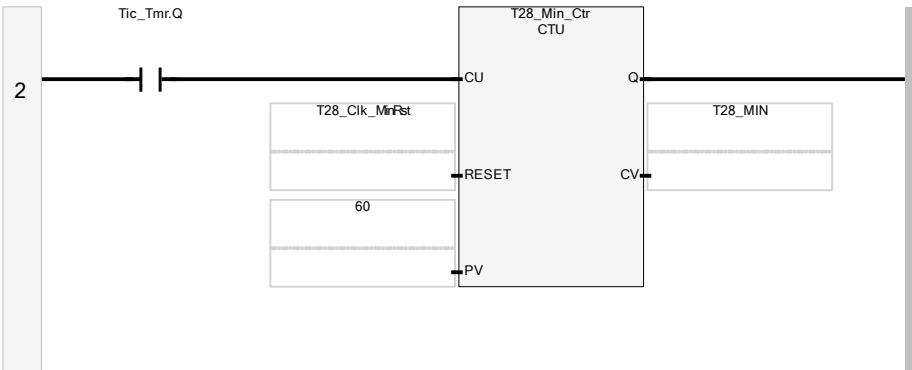
Name	Alias	Data Type	Dimension	Initial Value	Project Value	Comment	Direction	String Size
RTO_1		RTO			Var	
Test_Ctu		CTU			Var	
PT_Time		TIME					Var	
T28_Min_Ctr		CTU			Var	
T28_Clk_Rst		BOOL					Var	
T28_Clk_Run		BOOL					Var	
Tic_Tmr		TON			Var	
T28_Hr_Ctr		CTU			Var	
T28_Day_Ctr		CTU			Var	
T28_Clk_MinRst		BOOL					Var	
T28_Clk_HrRst		BOOL					Var	

Rung1 Diagram

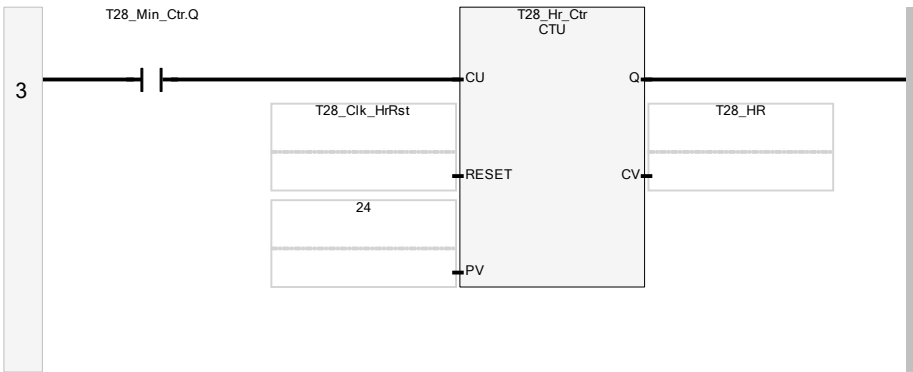
Example 5.6 Track age of material in T-28



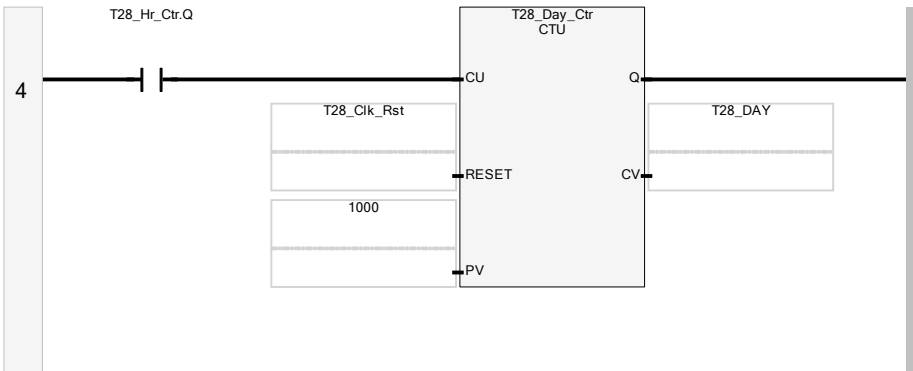
Rung2 Diagram



Rung3 Diagram

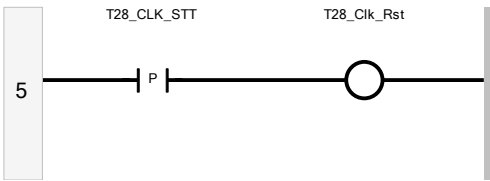


Rung4 Diagram



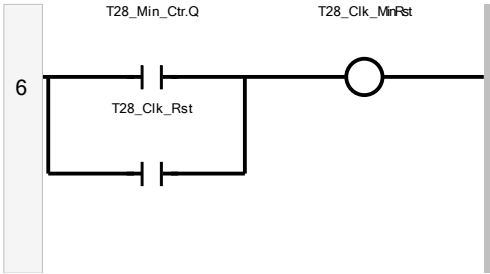
Rung5 Diagram

Reset for all counters



Rung6 Diagram

Reset for rminute counter



Rung7 Diagram

Reset for hour counter

