

Simulation

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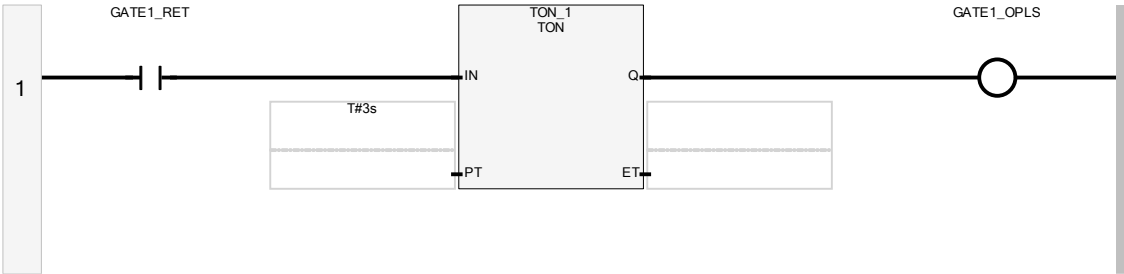
Simulation 3

Simulation

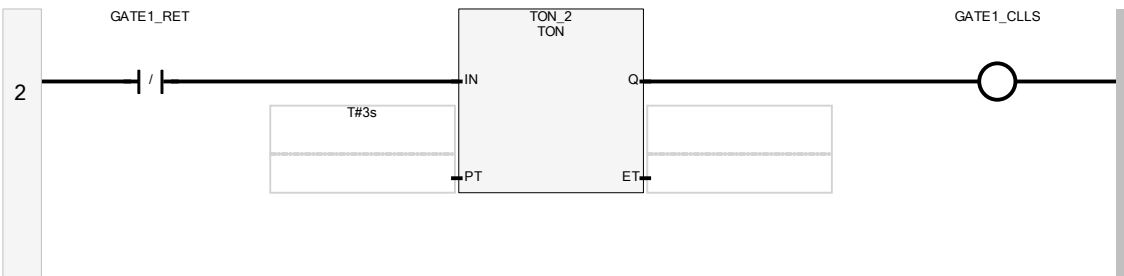
Rung1 Diagram

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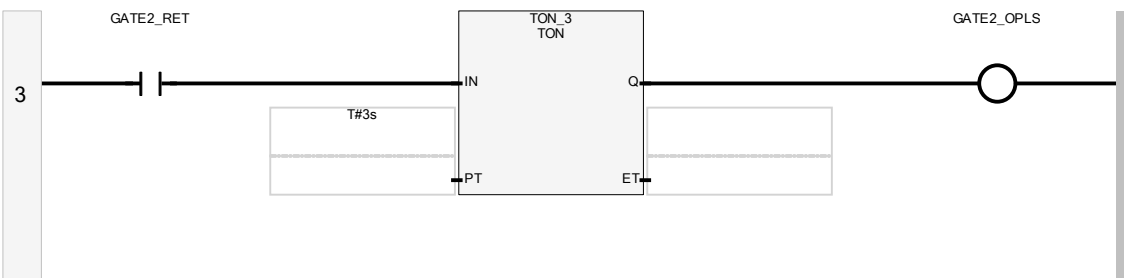
Simulation logic for gate 1 and 2 limit switches



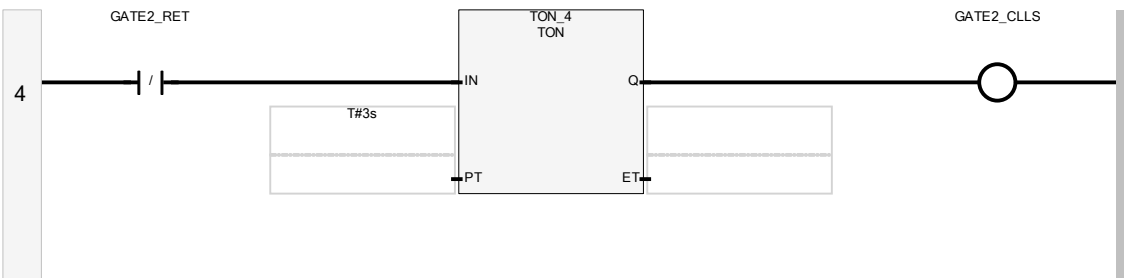
Rung2 Diagram



Rung3 Diagram

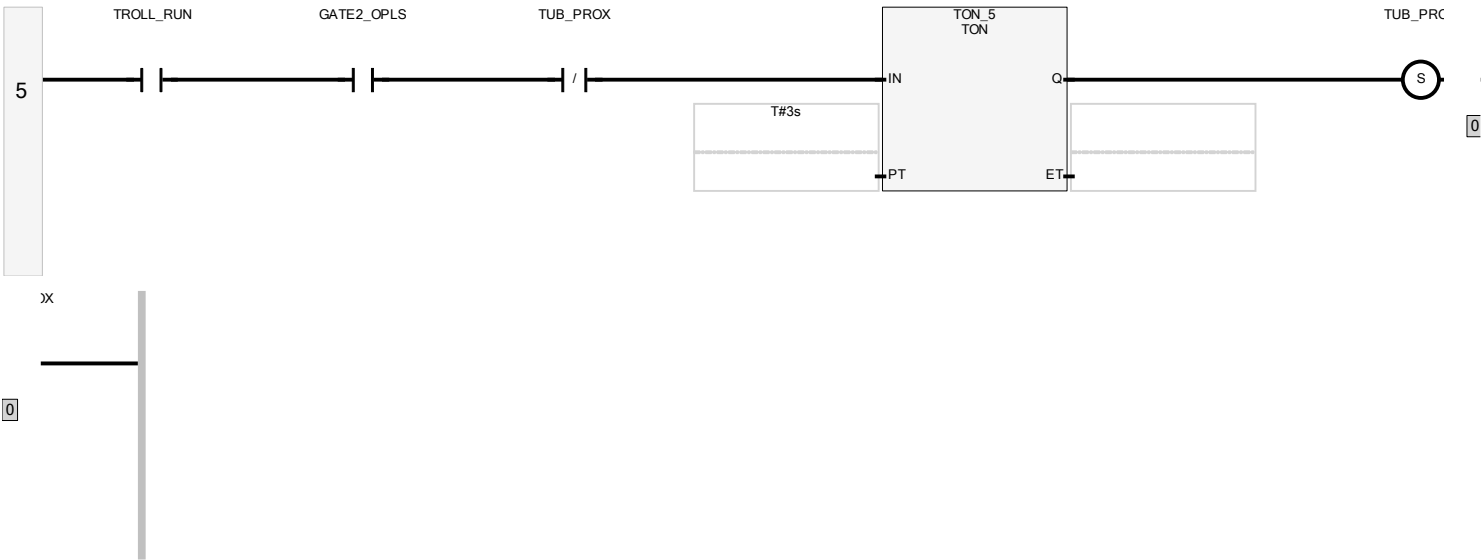


Rung4 Diagram

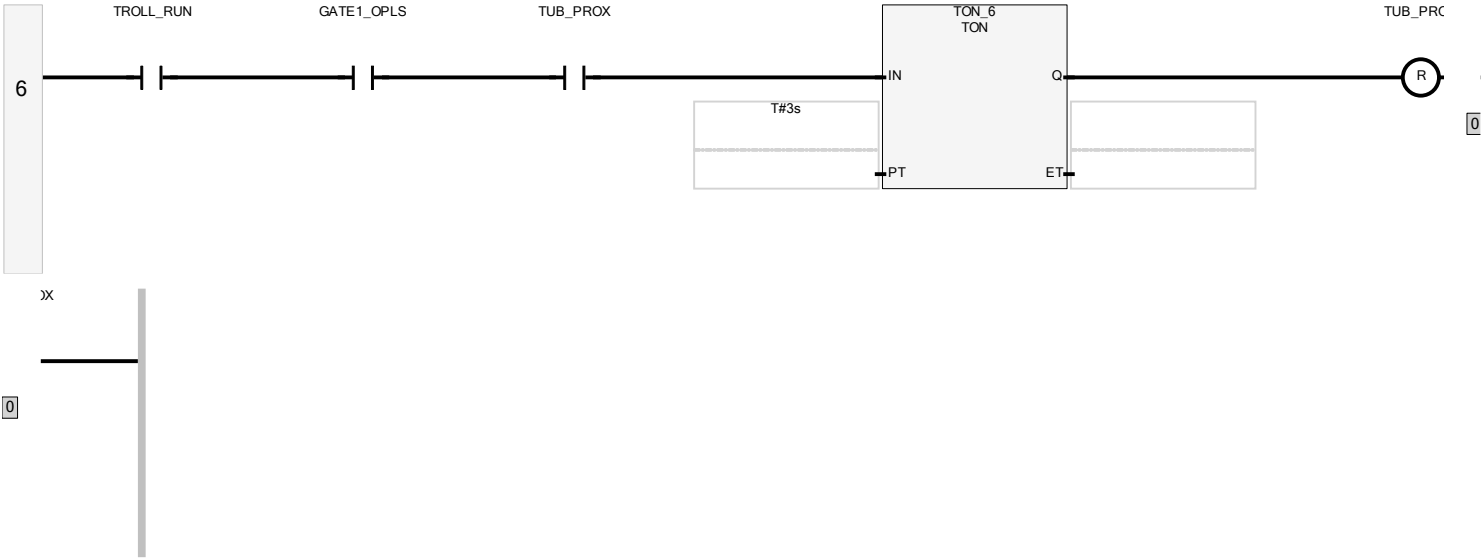


Rung5 Diagram

Simulation logic for prox. Set when conv bringing one in (gate 2 open). Reset when one leaving (gate 1 open)



Rung6 Diagram



Rung7 Diagram

Simulation logic for PE272. Turn off evry 0.15 secs.

