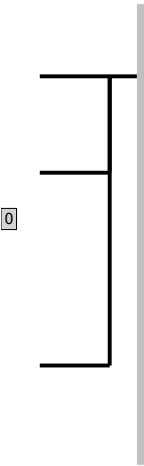
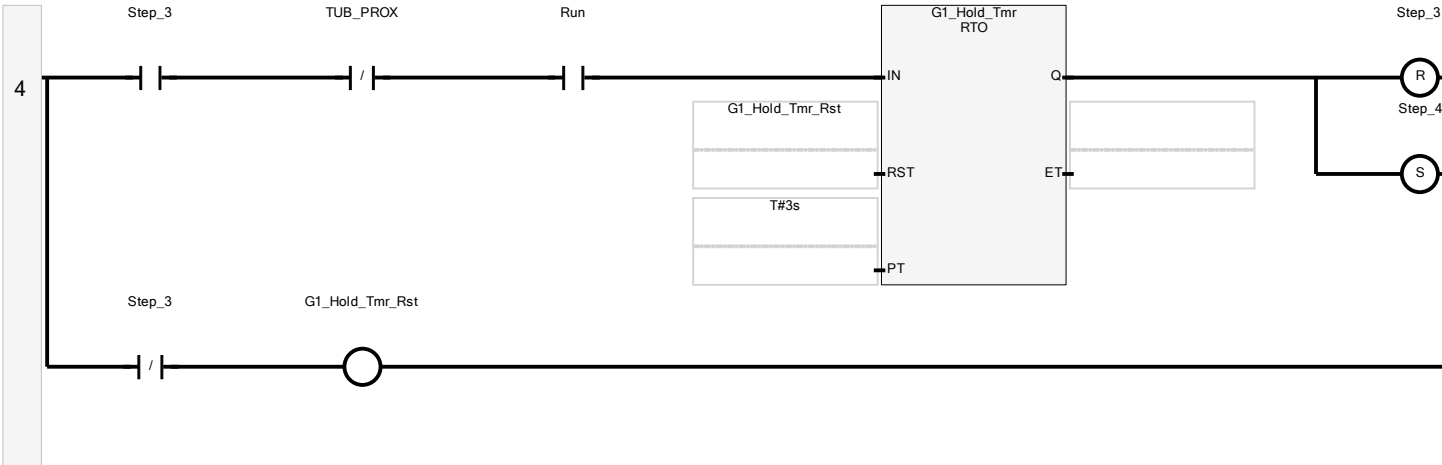


Main

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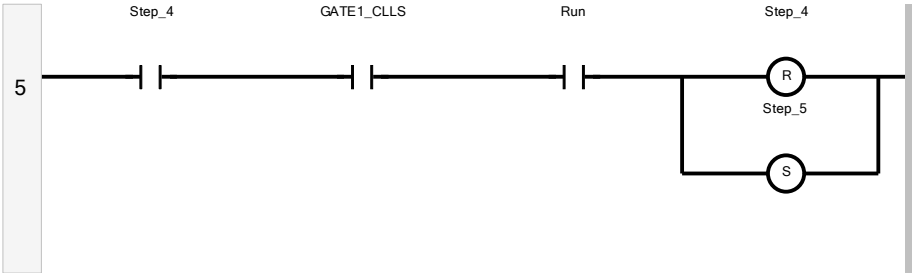
Main 3

Step_3 - Hold gate 1 open for 3 secs after tub passes. Trans. to step 4 when done.



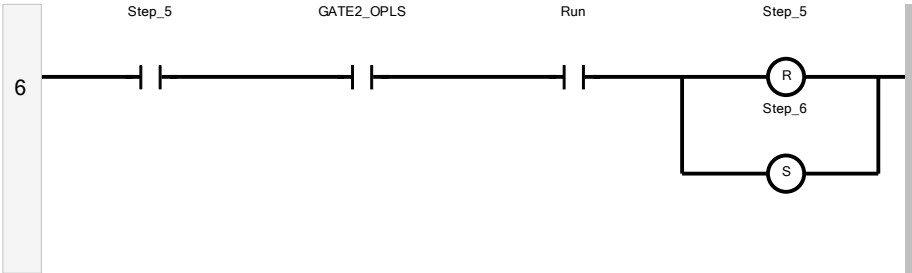
Rung5 Diagram

Step 4 - Close gate 1. Trans. to step 5 when closed

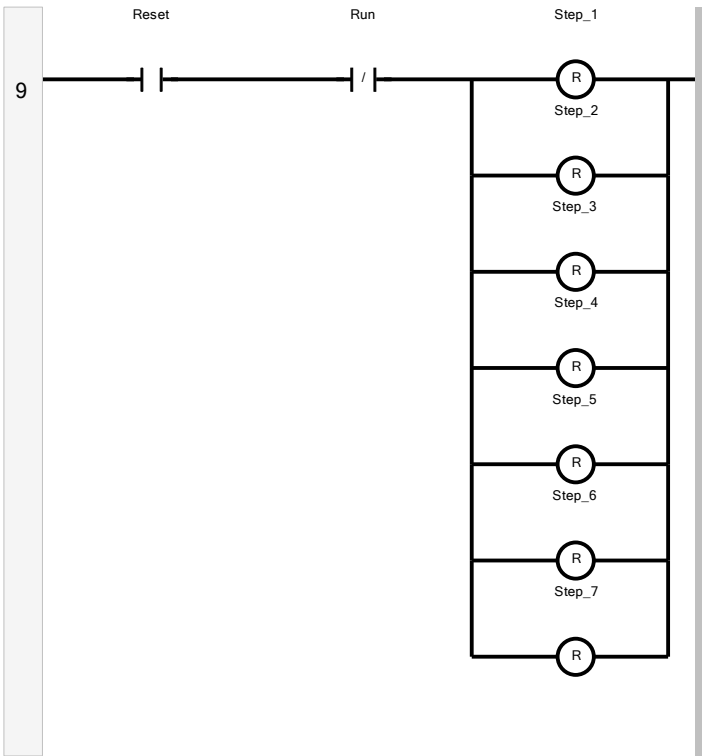


Rung6 Diagram

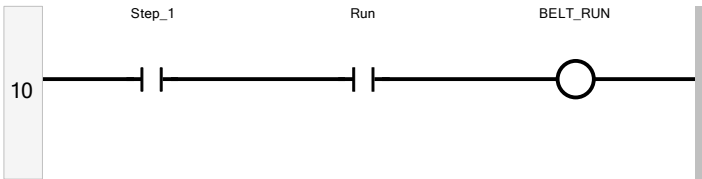
Step 5 - Open gate 2. Trans. to Step 6 when open



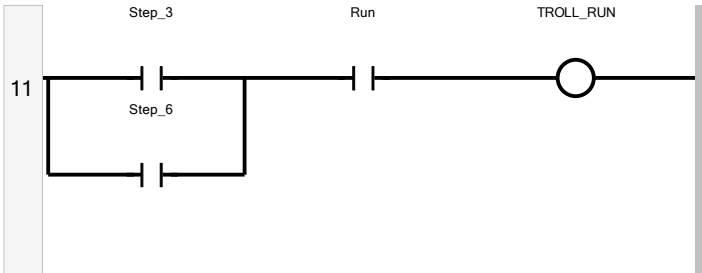
Rung7 Diagram



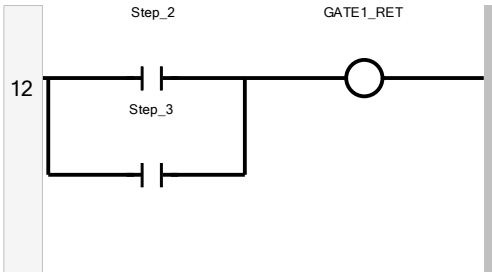
Rung10 Diagram
Belt conveyor control



Rung11 Diagram
Roll conveyor control

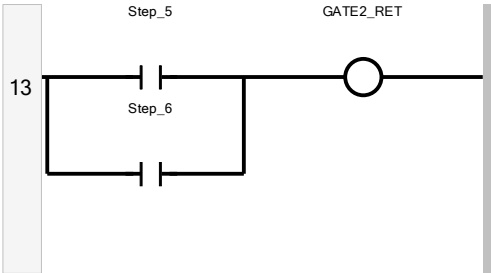


Rung12 Diagram
Gate 1 cylinder control



Rung13 Diagram

Gate 2 cylinder control



Rung14 Diagram

Tub permissive control

