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***** Weigh Scale Station Control *****

Additional internal memory:

Tag	Data Type	
Run	BOOL	On while station running
Step_1 to Step_4	BOOL	Step-in-progress bits
Stab_Tmr	TIMER	Delay for weight to stabilize
MoveOut_Tmr	TIMER	Delay for detecting pallet gone

Conversion formula

$$WT132_VAL = (WT132_MEAS / 100) * (900 - 0) + 0$$

Start/Stop. Initial start



