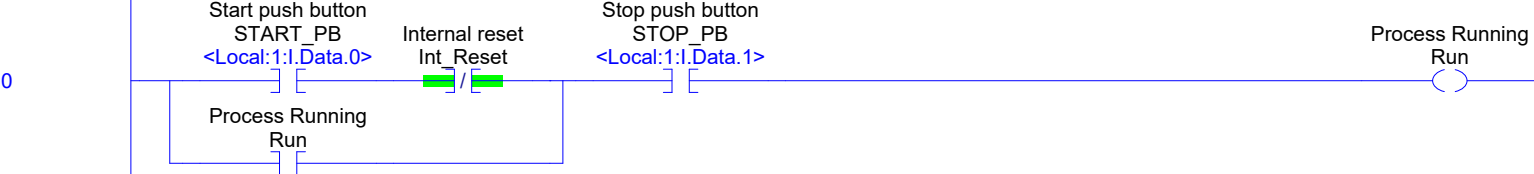


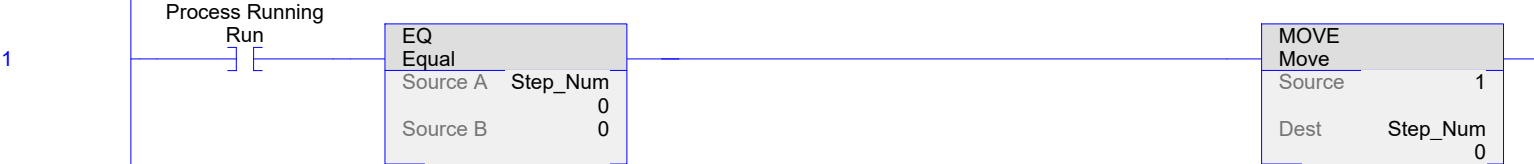
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Erbia Tipper/Rotator with move-based sequencer

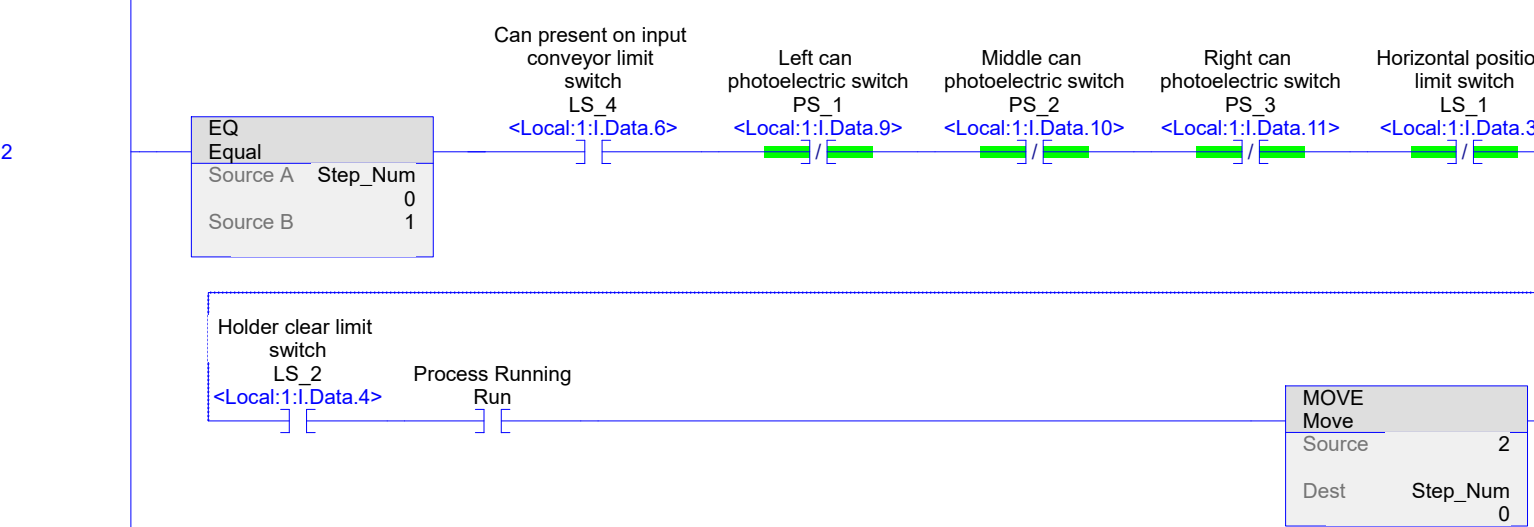
Start/stop/pause. Start prevented if reset in progress.



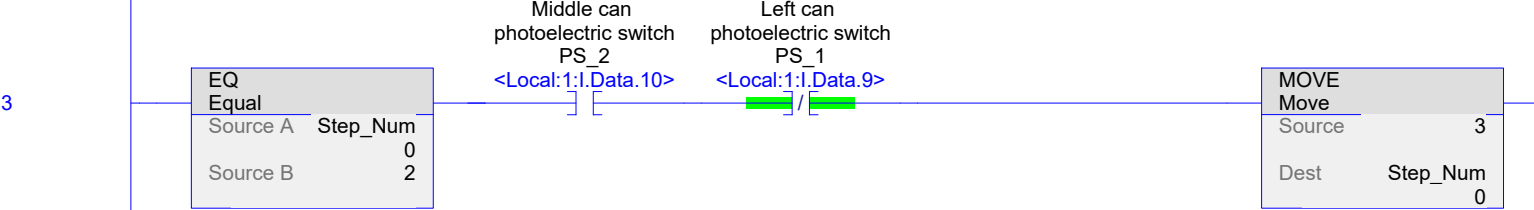
Generate transition out of initial step



Step 1 - Wait for can.

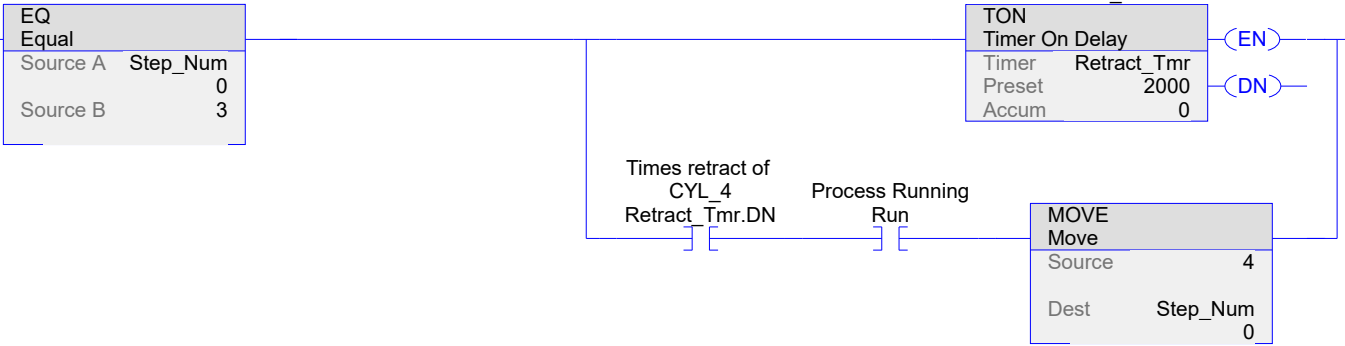


Step 2 - Push can into tipper.



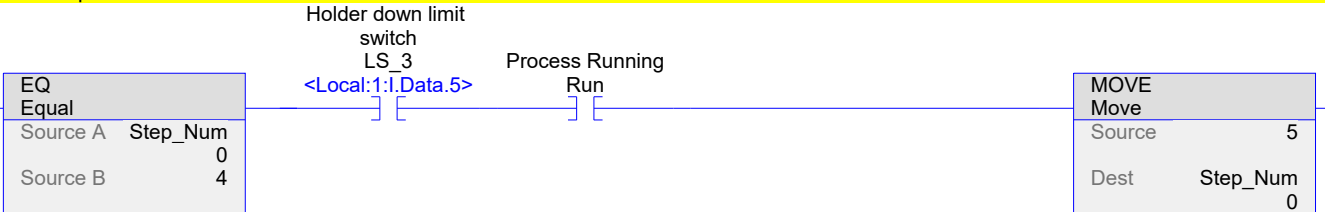
Step 3 - Wait for CYL\_4 to retract.

4



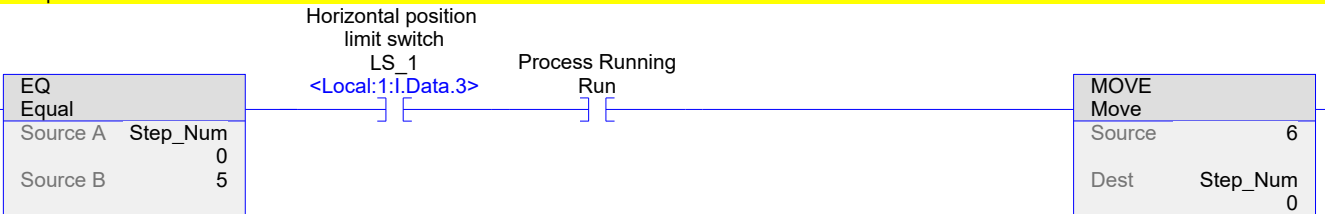
Step 4 - Clamp Can.

5



Step 5 - Tip rotator.

6



Step 6 - Blend.

7

