Copyright (c) 2011-2023 Dogwood Valley Press, LLC

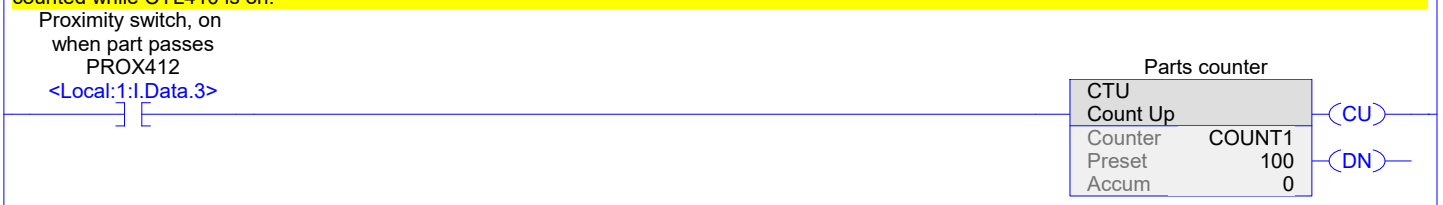
Additional internal memory:

Tag	Data Type	
COUNT1	COUNTER	Counts items

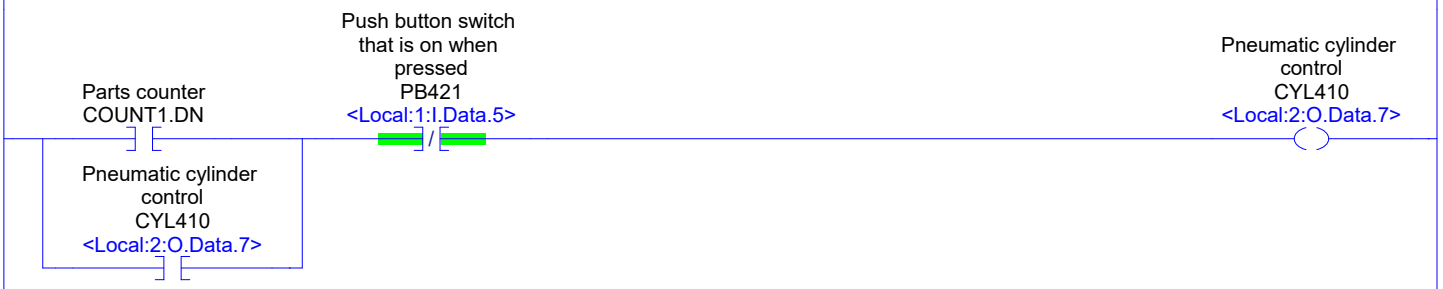
Count 100 items. When 100 items have been counted, latch CYL410.
When PB421 is activated, unlatch CYL410.

Counter resets itself after reaching 100 items so that more items can be counted while CYL410 is on.

0



1



Must wait to reset counter until after the DN bit used to latch CYL410

2

(End)