











-  Controller SP14_02
-  Controller Fault Handler
-  Power-Up Handler

Tasks










-  MainTask
 -  MainProgram
 -  MainRoutine
 -  Case_Erector
 -  Encoder_Counter
 -  Encoder_Counter_Res
 -  Simulation
 -  Simulation
-  Unscheduled

Motion Groups

-  Ungrouped Axes










Add-On Instructions

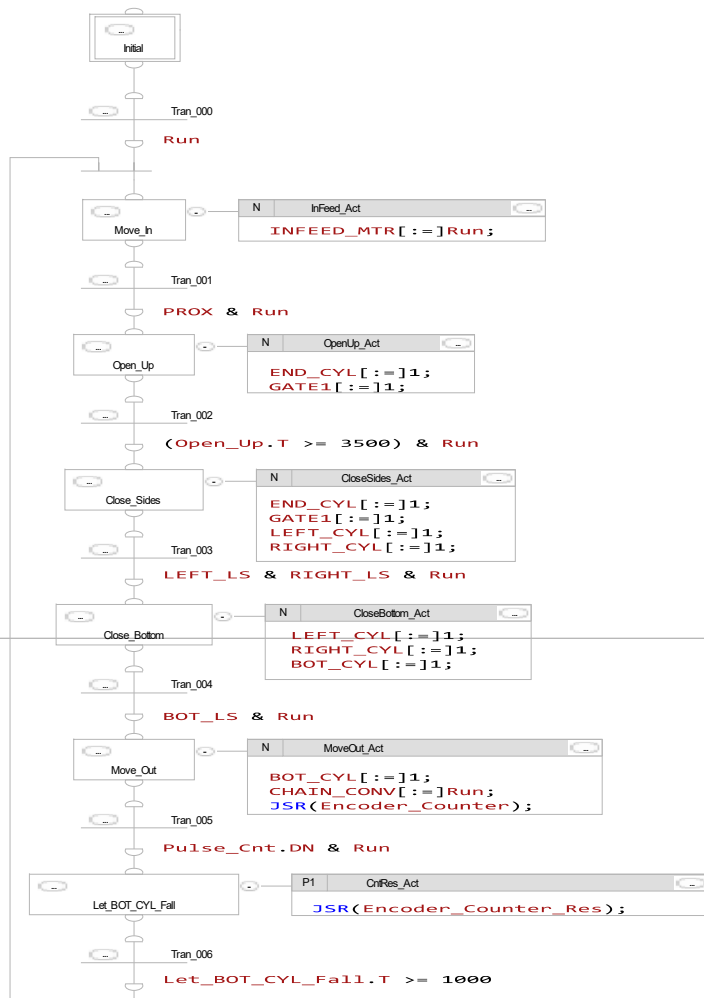
Data Types

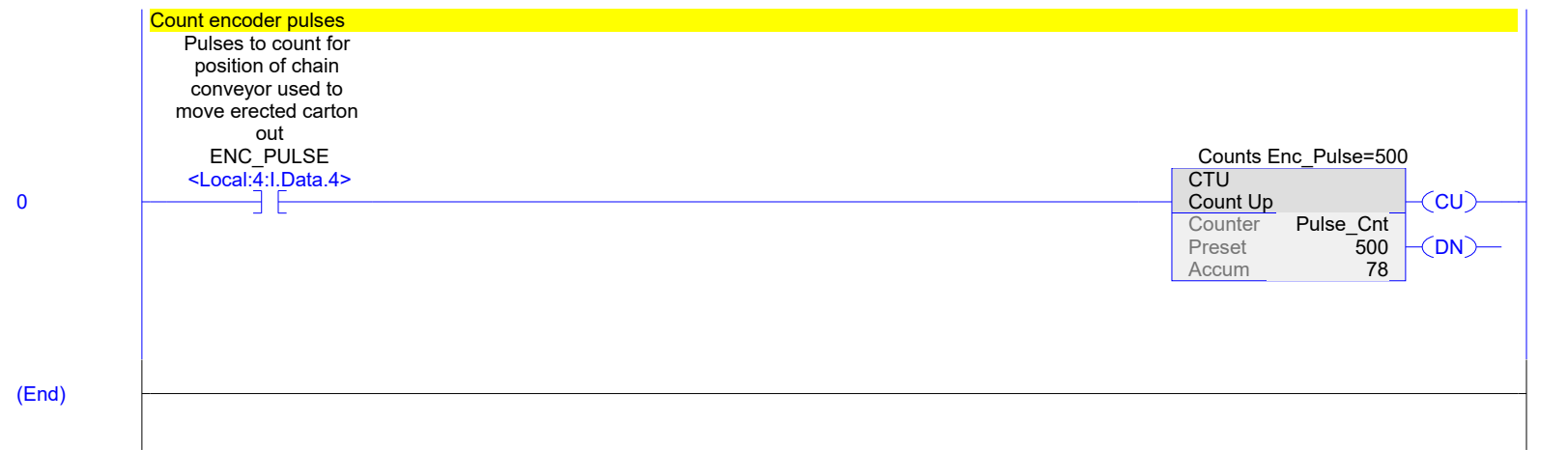
-  User-Defined
-  Strings
-  Add-On-Defined
-  Module-Defined
 -  AB:1756_DI:C:0
 -  AB:1756_DI:I:0
 -  AB:1756_DO:C:0
 -  AB:1756_DO:I:0
 -  AB:1756_DO:O:0

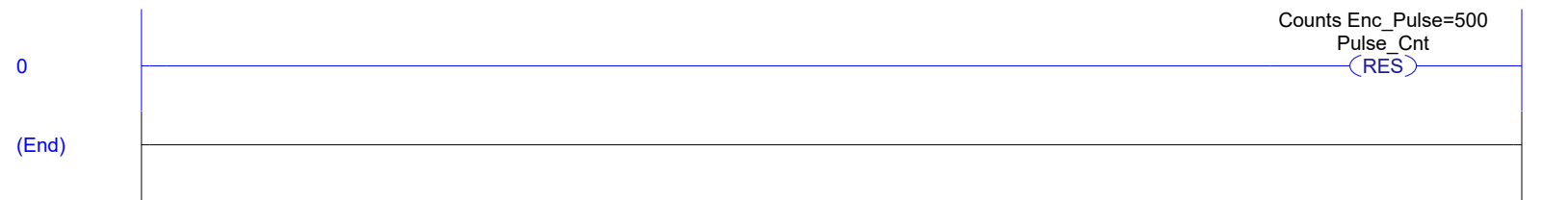
Trends

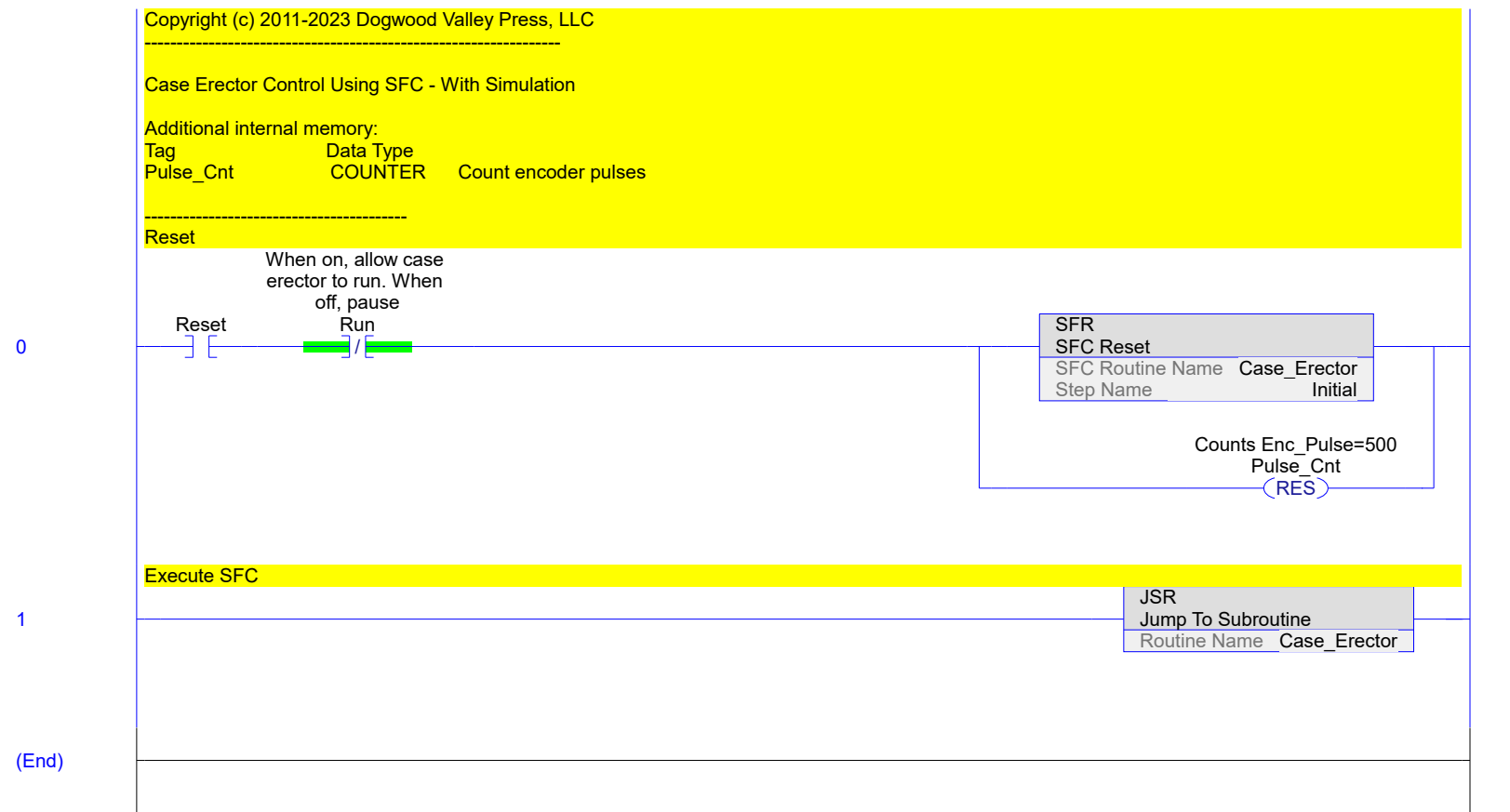
I/O Configuration

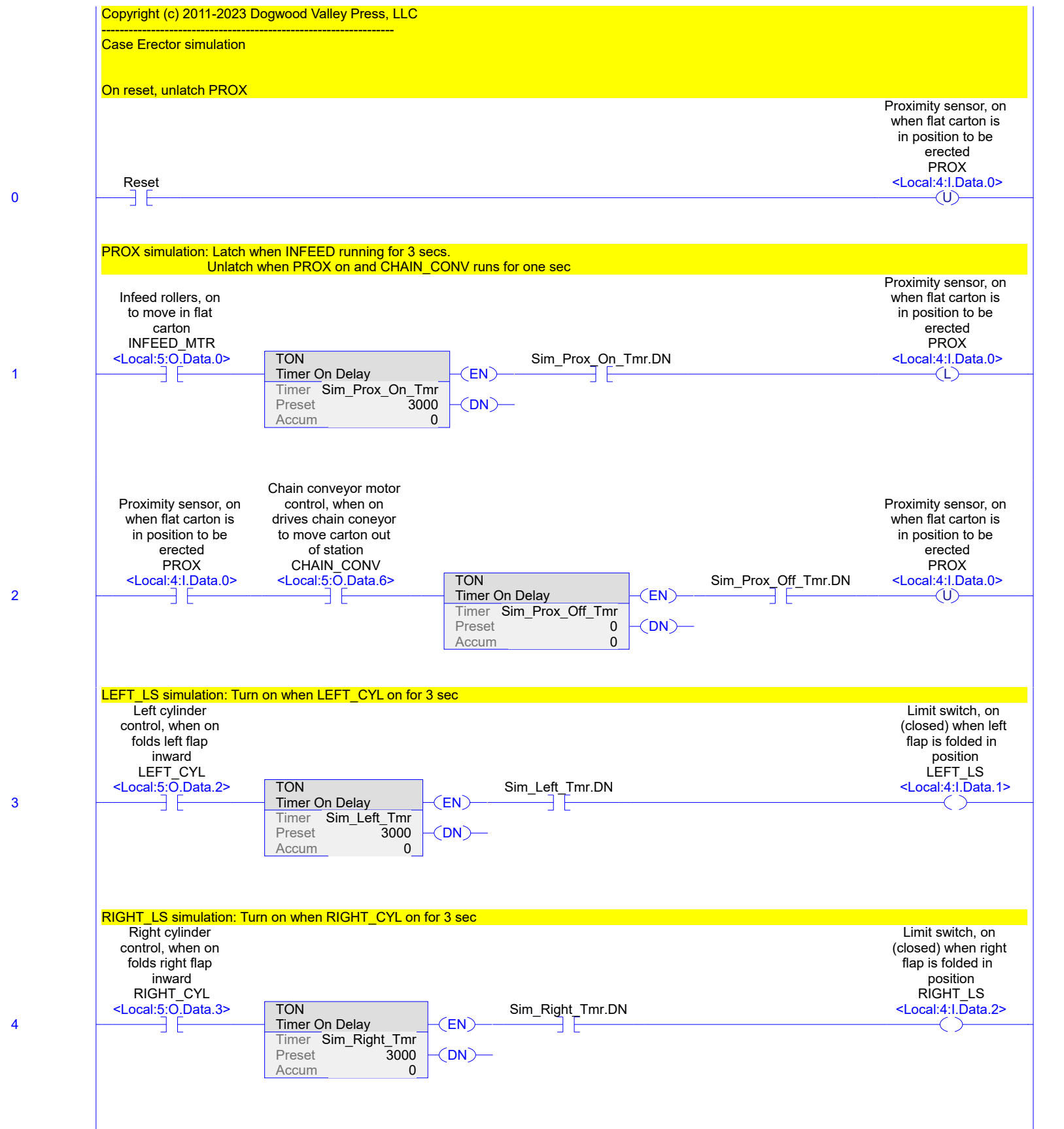
-  1756 Backplane, 1756-A10
 -  [0] 1756-L71 SP14_02
 -  [1] 1756-IB32/A discrete_in1
 -  [2] 1756-IB32/A discrete_in_2
 -  [3] 1756-IB32/A discrete_in3
 -  [4] 1756-IB32/A discete_in_4
 -  [5] 1756-OB32 DISCRETE_OUT5
 -  [6] 1756-IB32/A DISCRETE_IN6
 -  [7] 1756-OB32 DISCRETE_OUT7

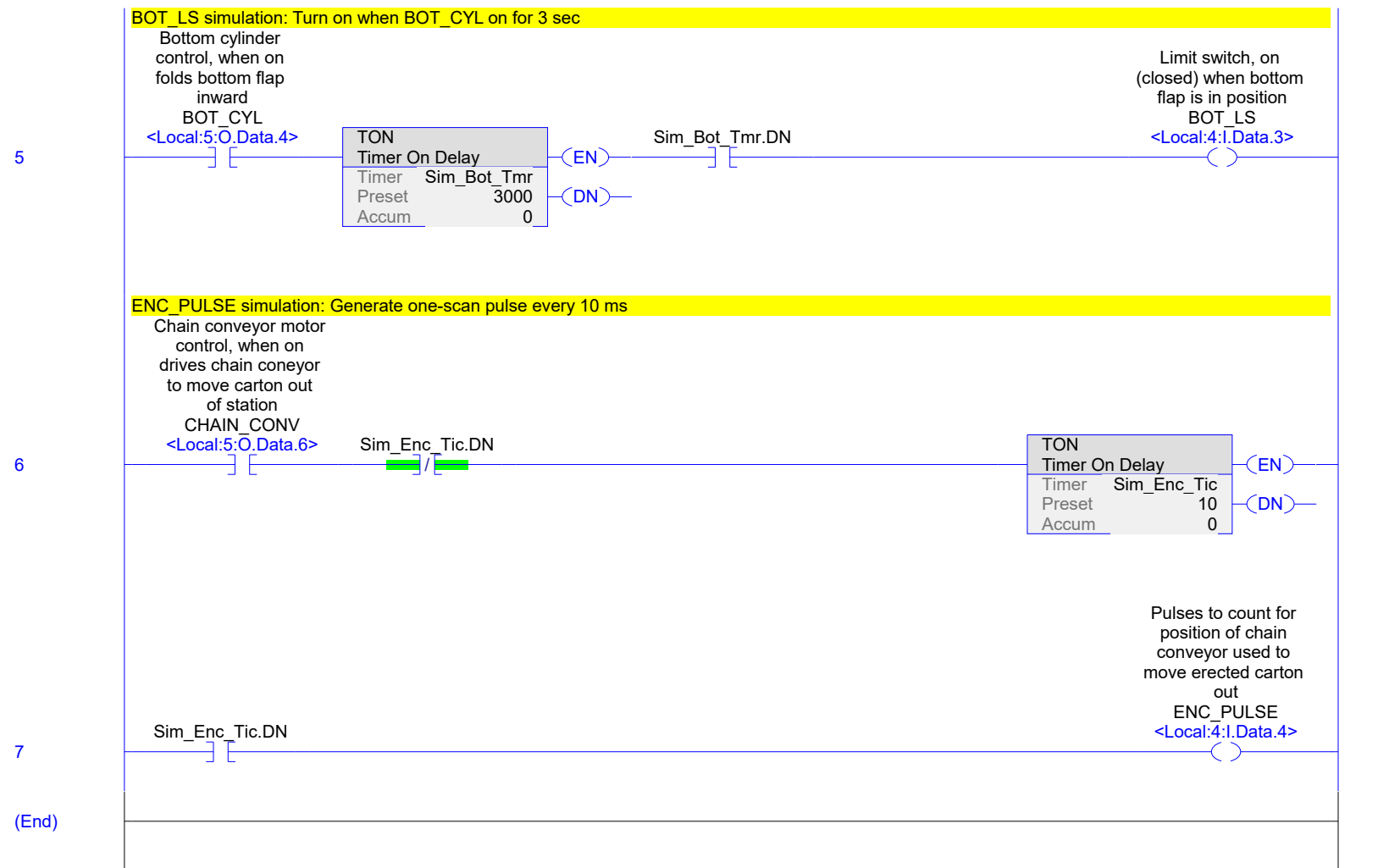












SP14_02

Label does not exist	1
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MainTask**MainProgram****Case_Erector**

Sequential Function Chart	2
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Encoder_Counter

Ladder Diagram	3
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Encoder_Counter_Res

Ladder Diagram	4
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MainRoutine

Ladder Diagram	5
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Simulation**Simulation**

Ladder Diagram	6
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