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\*\*\*\*\* Weigh Scale Station Control \*\*\*\*\*

Additional internal memory:

Tag	Data Type	
Run	BOOL	On while station running
Step_1 to Step_4	BOOL	Step-in-progress bits
Stab_Tmr	TIMER	Delay for weight to stabilize
MoveOut_Tmr	TIMER	Delay for detecting pallet gone

Conversion formula

$WT132\_VAL = (WT132\_MEAS / 100) * (900 - 0) + 0$

Start/Stop. Initial start



