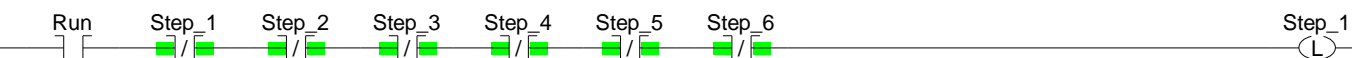
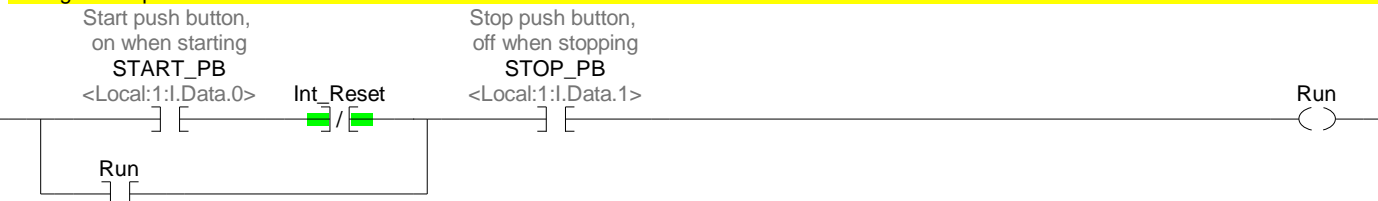


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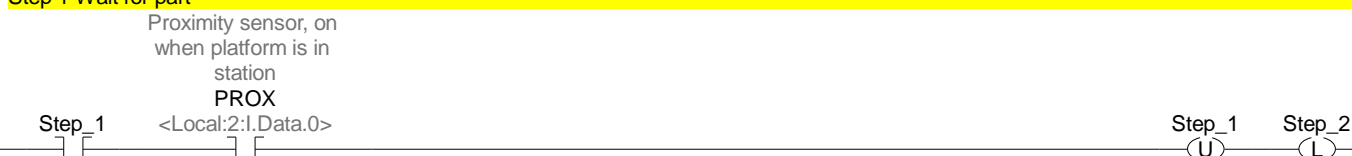
Part Oiler Station Control

Start/stop and initial start.

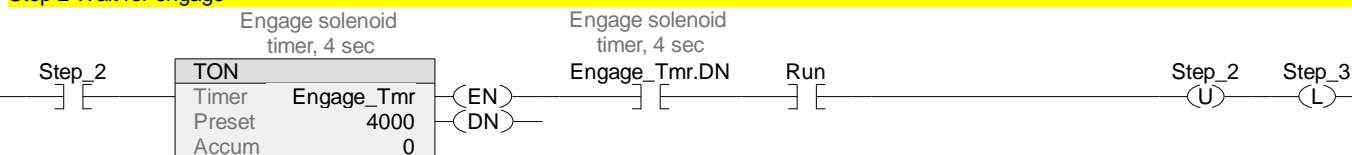
During restart prevent start.



Step 1 Wait for part



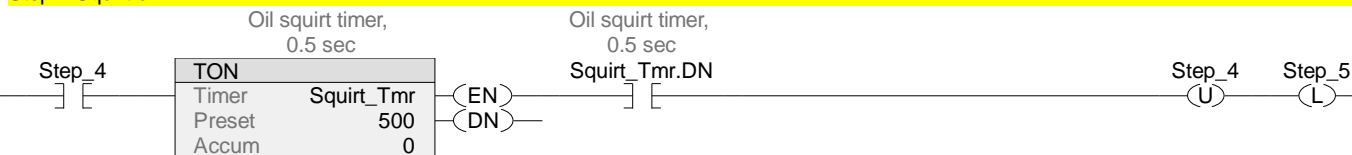
Step 2 Wait for engage



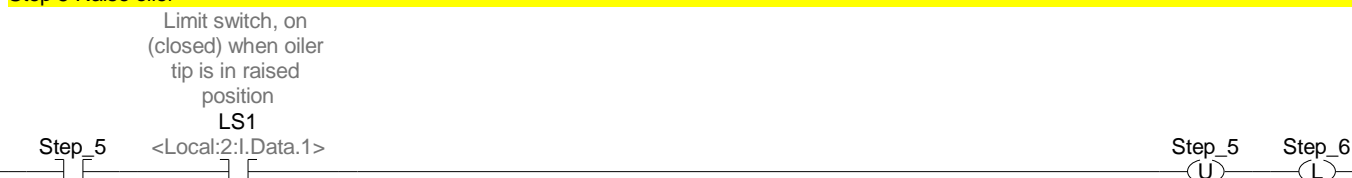
Step 3 Lower oiler



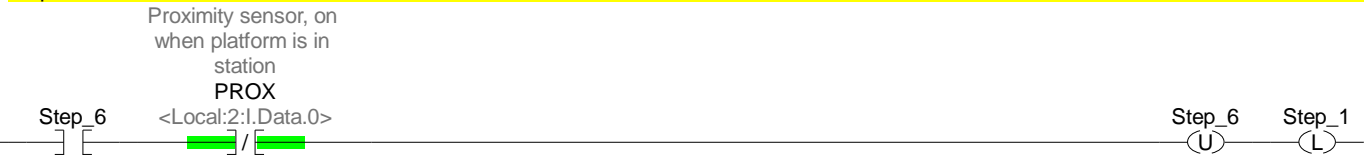
Step 4 Squirt oil



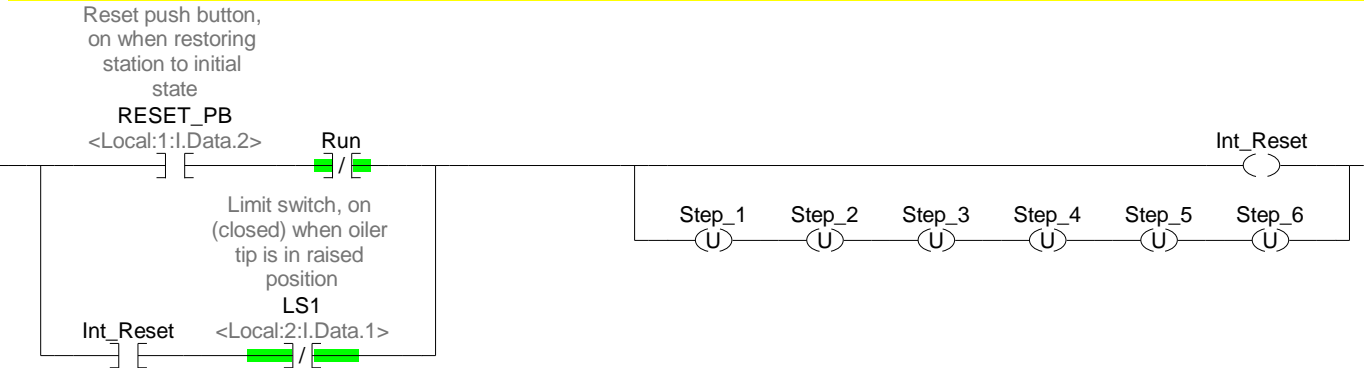
Step 5 Raise oiler



Step 6 Part leaves

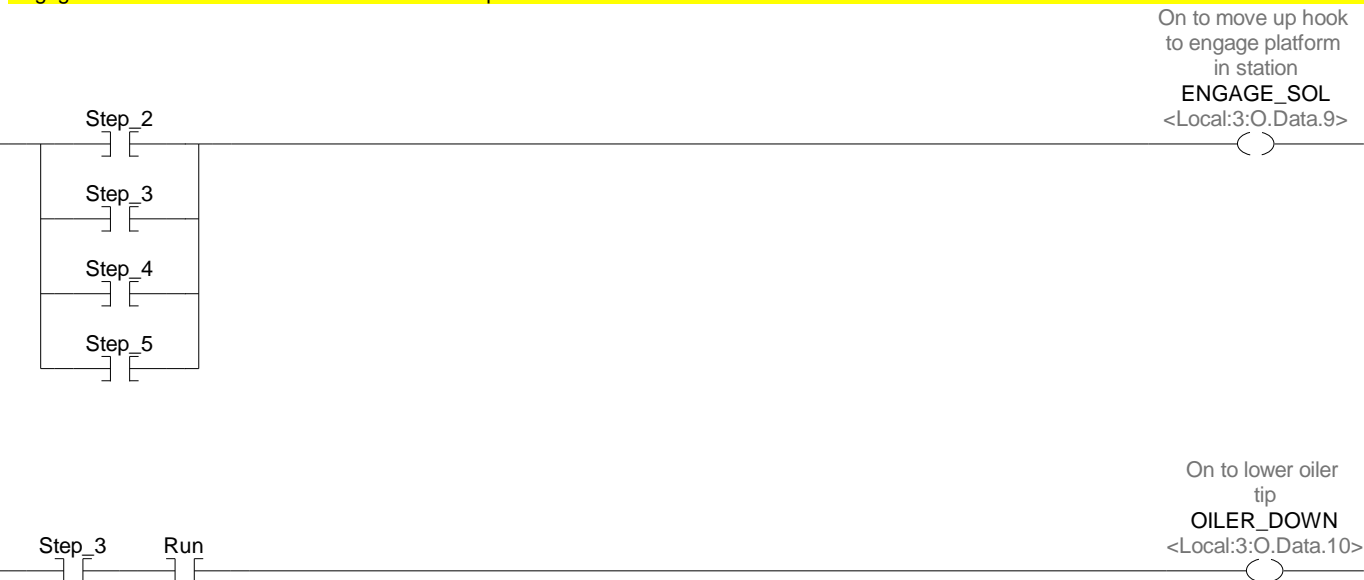


Reset



Physical Outputs

Engage solenoid and oil valve an not turn off when paused.



Oiler head up control. Raise oiler when station reset. NC contact for LS1 is optional

