

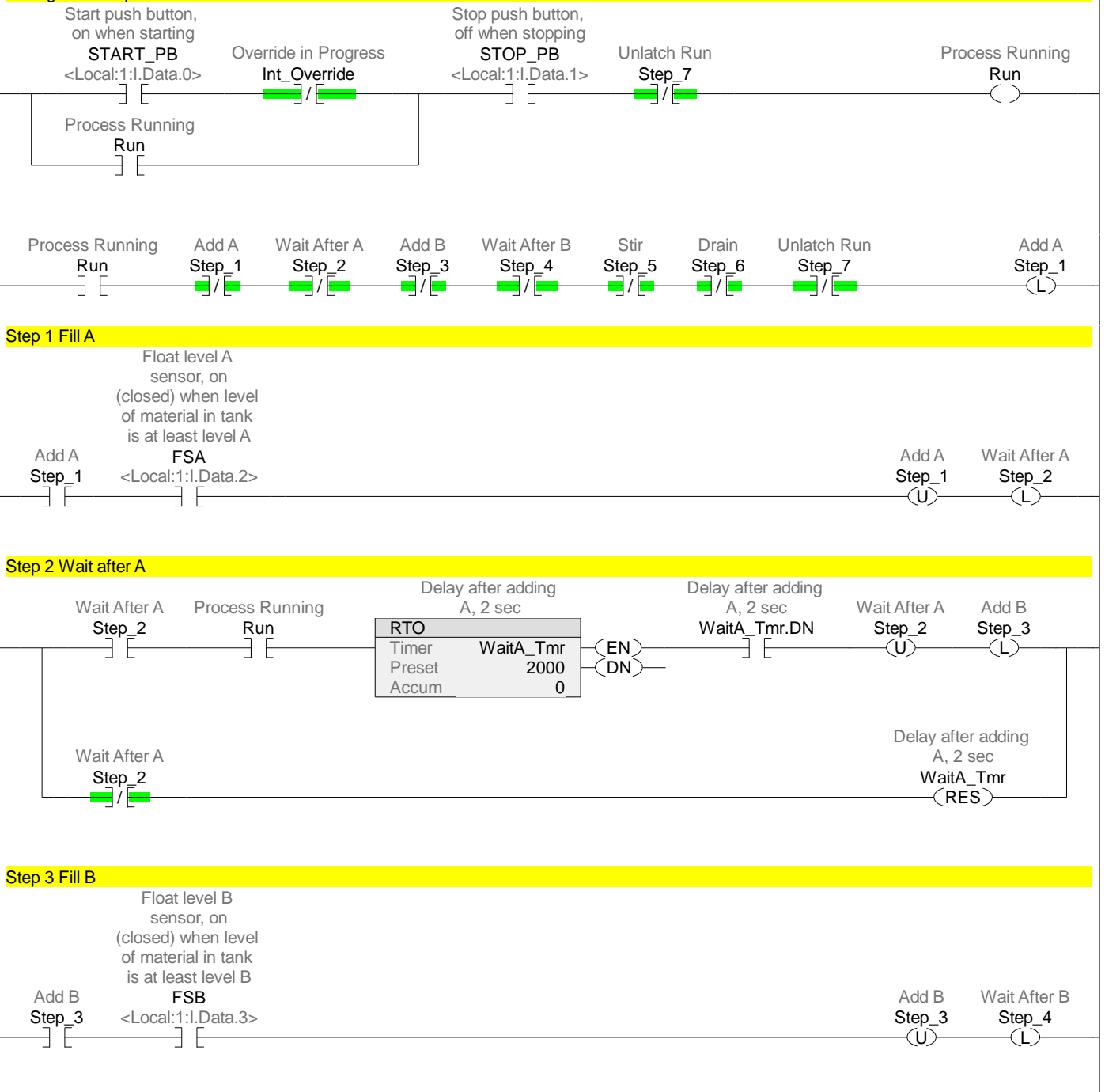
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Batch Process Control

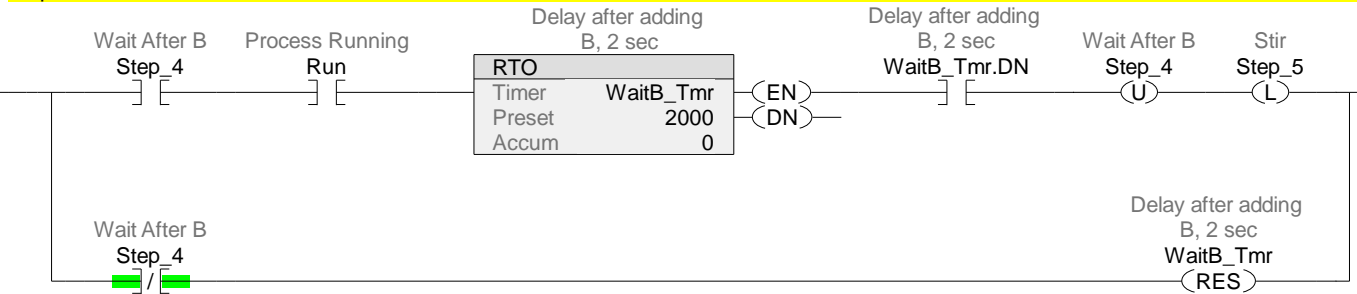
Additional internal memory:

Tag	Data Type	
Run	BOOL	On while station running
Int_Override	BOOL	Override during draining
Step_1 to Step_7	BOOL	Step-in-progress bits
WaitA_Tmr	TIMER	Delay after adding A
WaitB_Tmr	TIMER	Delay after adding B
Stir_Tmr	TIMER	Stir timer
Empty_Tmr	TIMER	Times tank empty sensor in normal operation
Override_Tmr	TIMER	Times tank empty sensor when override

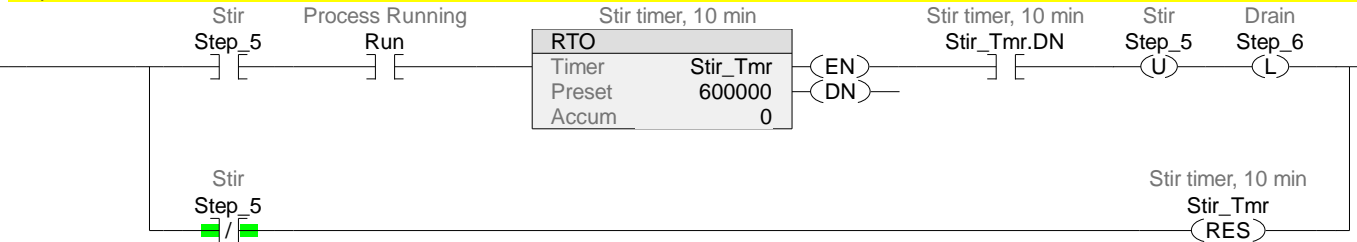
Start/stop and initial start.
During override prevent start.



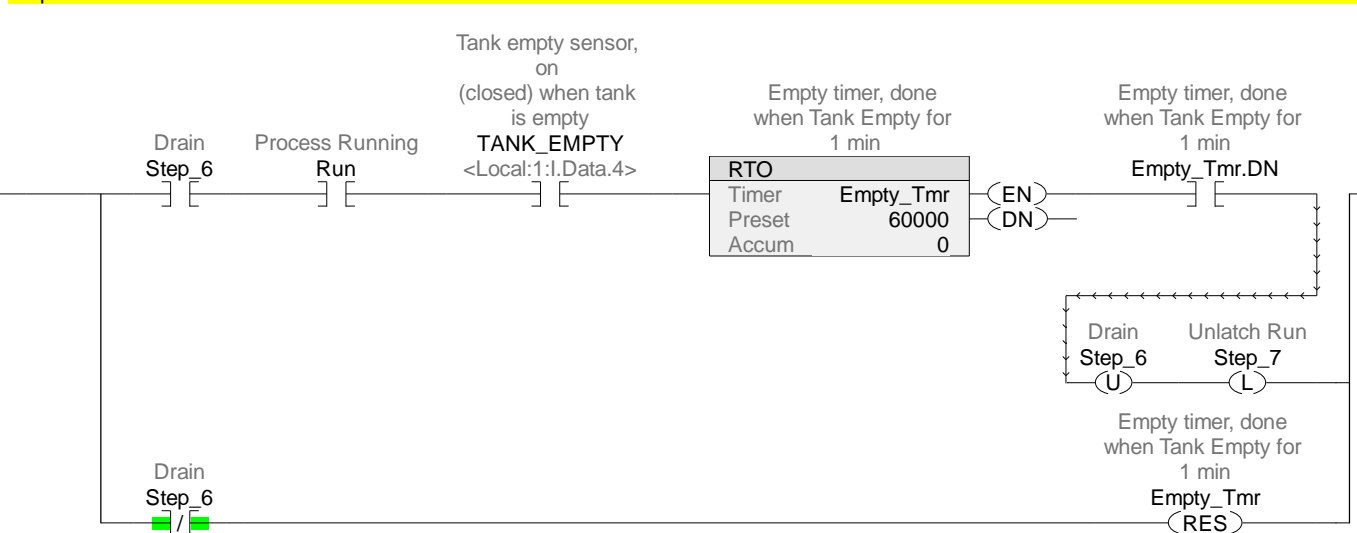
Step 4 Wait after B



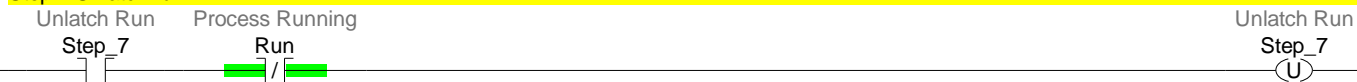
Step 5 Stir 10 minutes



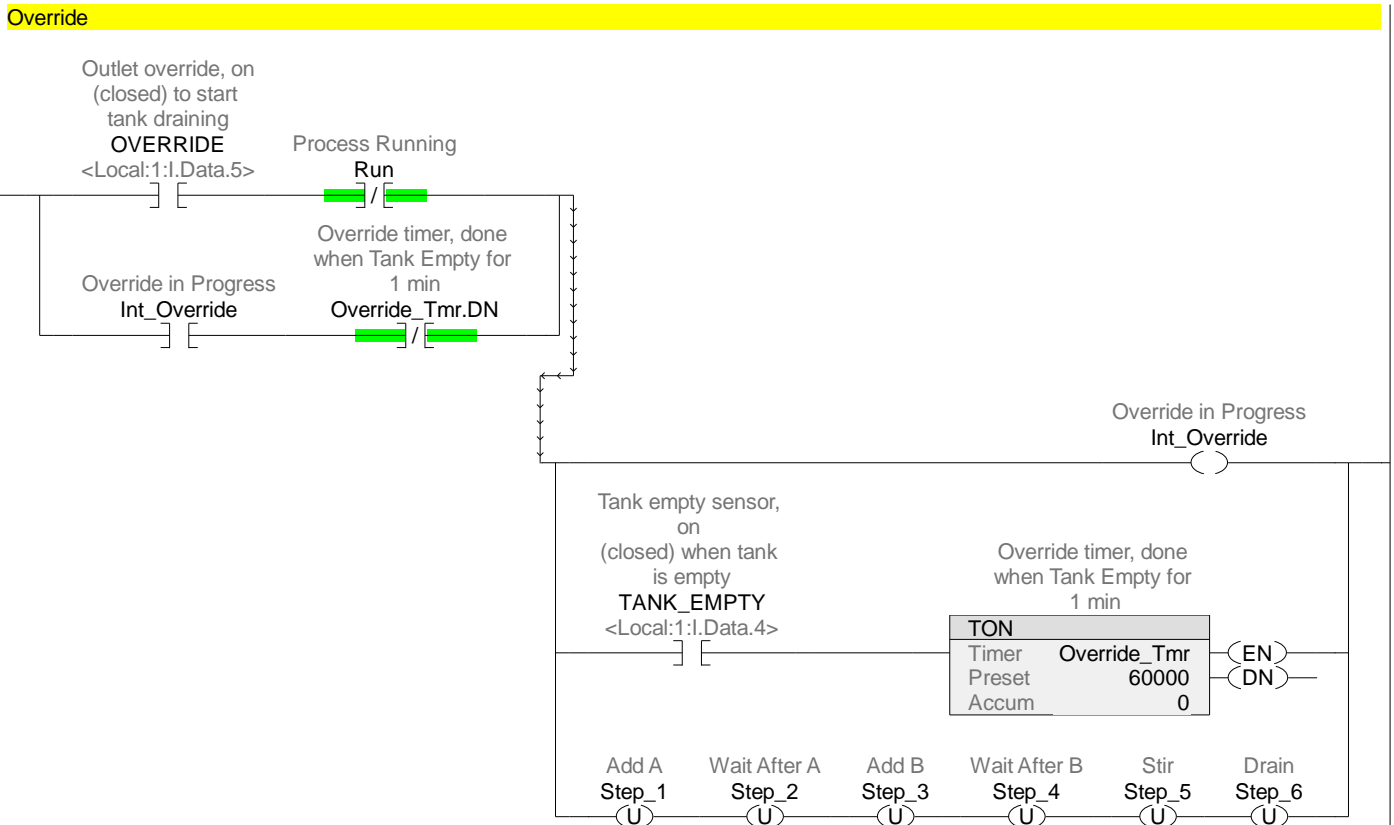
Step 6 Drain



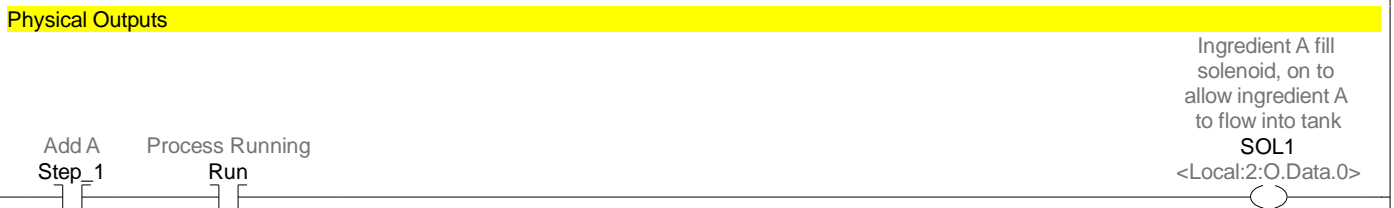
Step 7 Unlatch run



9



10



11



12



13



(End)	
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