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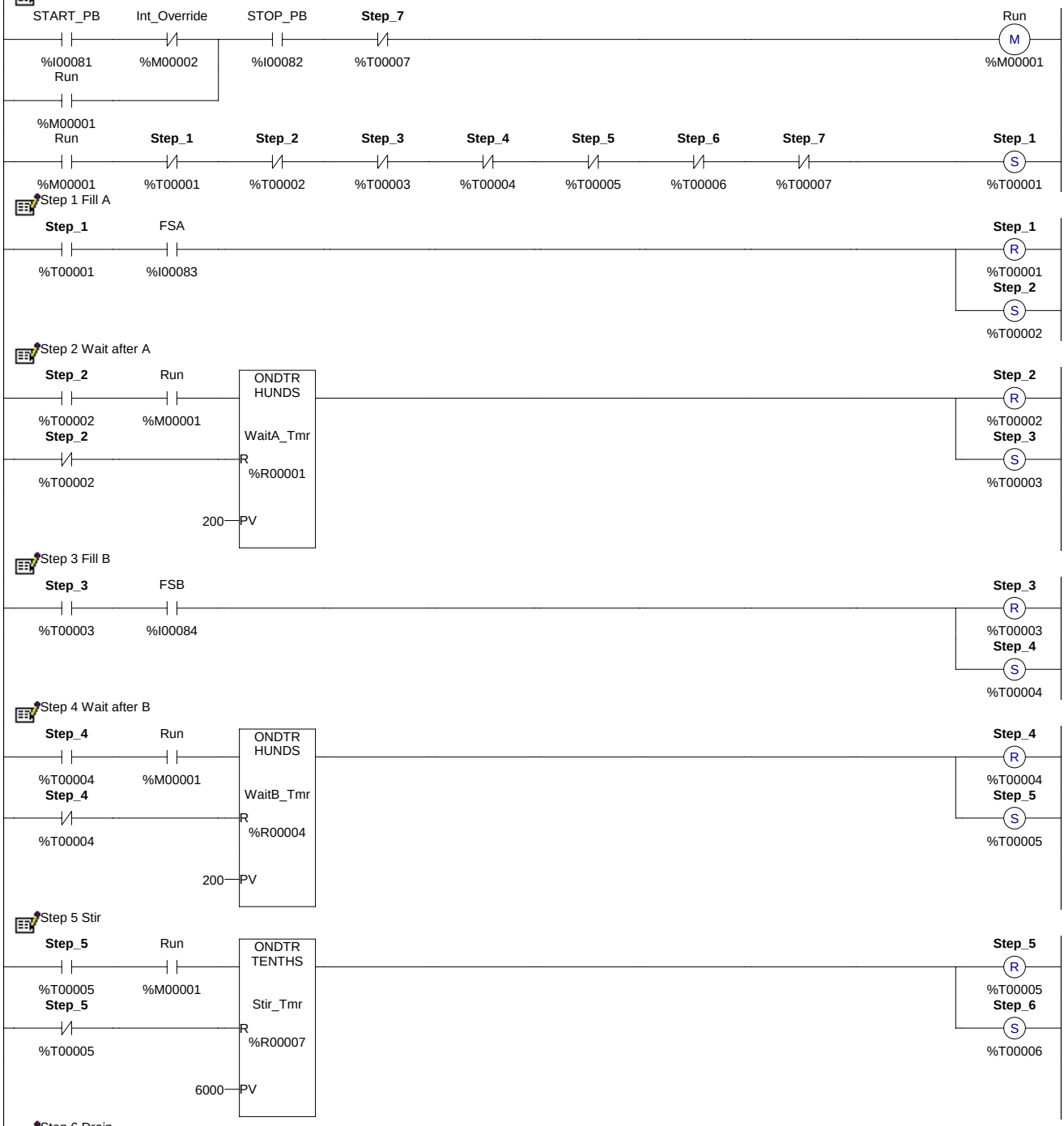
SP6-2 Batch Process Control

Additional internal variable declarations:

Variables	Address	Data Type	
Run	%M1	BOOL	On while station running
Int_Override	%M2	BOOL	Override during draining
Step_1 to Step_7	%T1 to %T7	BOOL	Step-in-progress bits
WaitA_Tmr	%R1	INT[3]	Delay after adding A
WaitB_Tmr	%R4	INT[3]	Delay after adding B
Stir_Tmr	%R7	INT[3]	Stir timer
Empty_Tmr	%R10	INT[3]	Times tank empty sensor in normal operation
Override_Tmr	%R13	INT[3]	Times tank empty sensor when override
Override_Dn	%M3	BOOL	Override timer done

Start/stop and initial start. During override, prevent start



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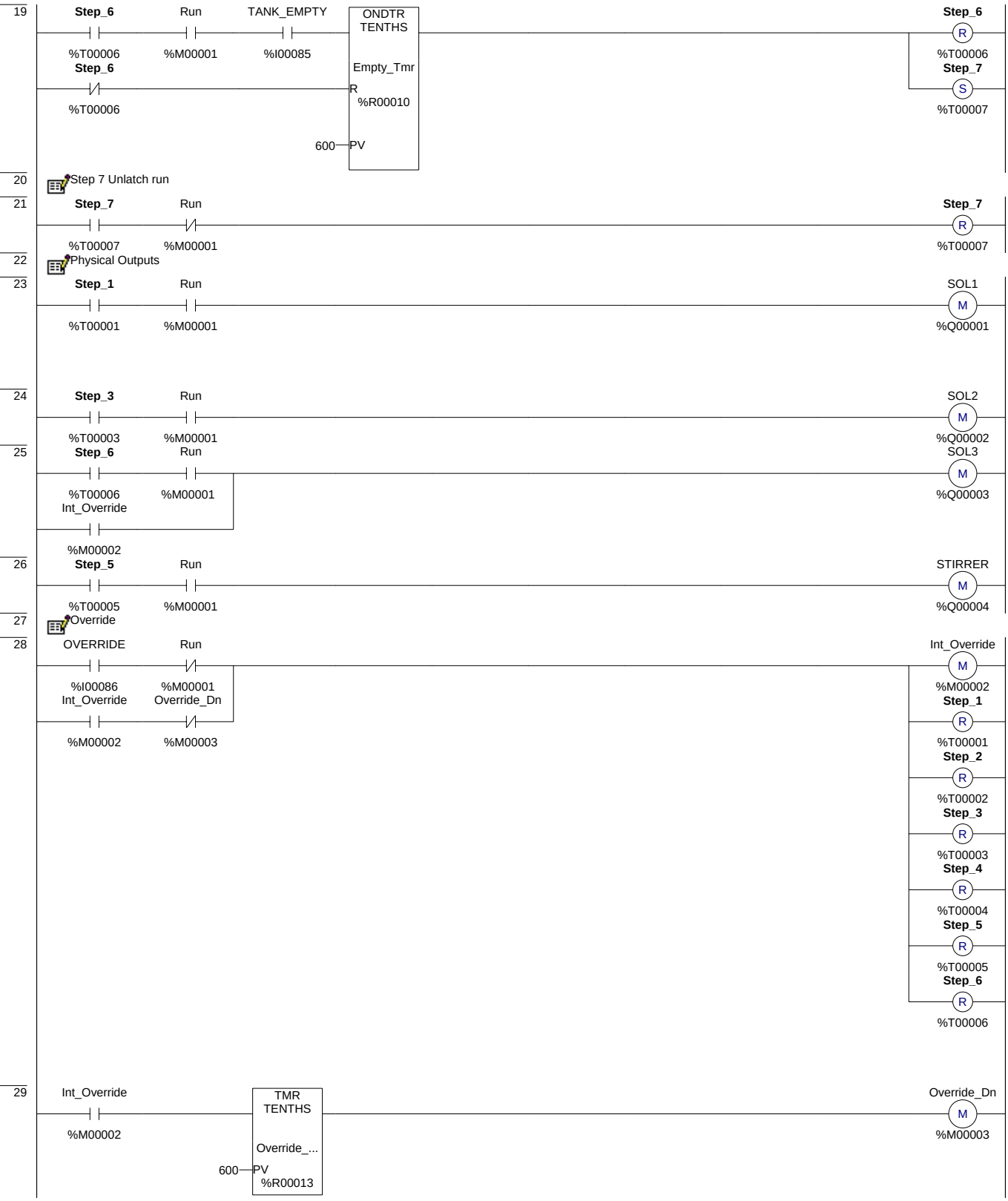

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