

# TECHNICAL DOCUMENTATION

## SP13\_04

Project	SP13_04
Designer	
Application	sp13_04.stu
Software Version	Unity Pro L V10.0
Creation Date	4/12/2011 8:52:23 PM
Last Modification Date	12/24/2015 6:09:51 AM
Target PLC	BMX P34 1000 02.00CPU 340-10 Modbus

# MAST

**Specific properties**

Configuration	Cyclic
Task period configuration	0
Watchdog time configuration	250

# Main : [MAST]

```
1|      10|      20|      30|      40|      50|      60|      70|      80|      90|      100|      110|
120|      134|

1  (*  SP13-4
2
3      Copyright (c) 2011, 2015 Dogwood Valley Press, LLC
4  *)
5
6  (*  One-shot  *)
7
8      CAL    STTrig(CLK:=START_PB)
9      LD     STTrig.Q
10     OR     LA1
11     ANDN   OneSh_Dly.Q
12     ST     LA1
13
14     CAL    OneSh_Dly(IN:=LA1, PT:=t#20s0ms)
```