

TECHNICAL DOCUMENTATION

SP7_06

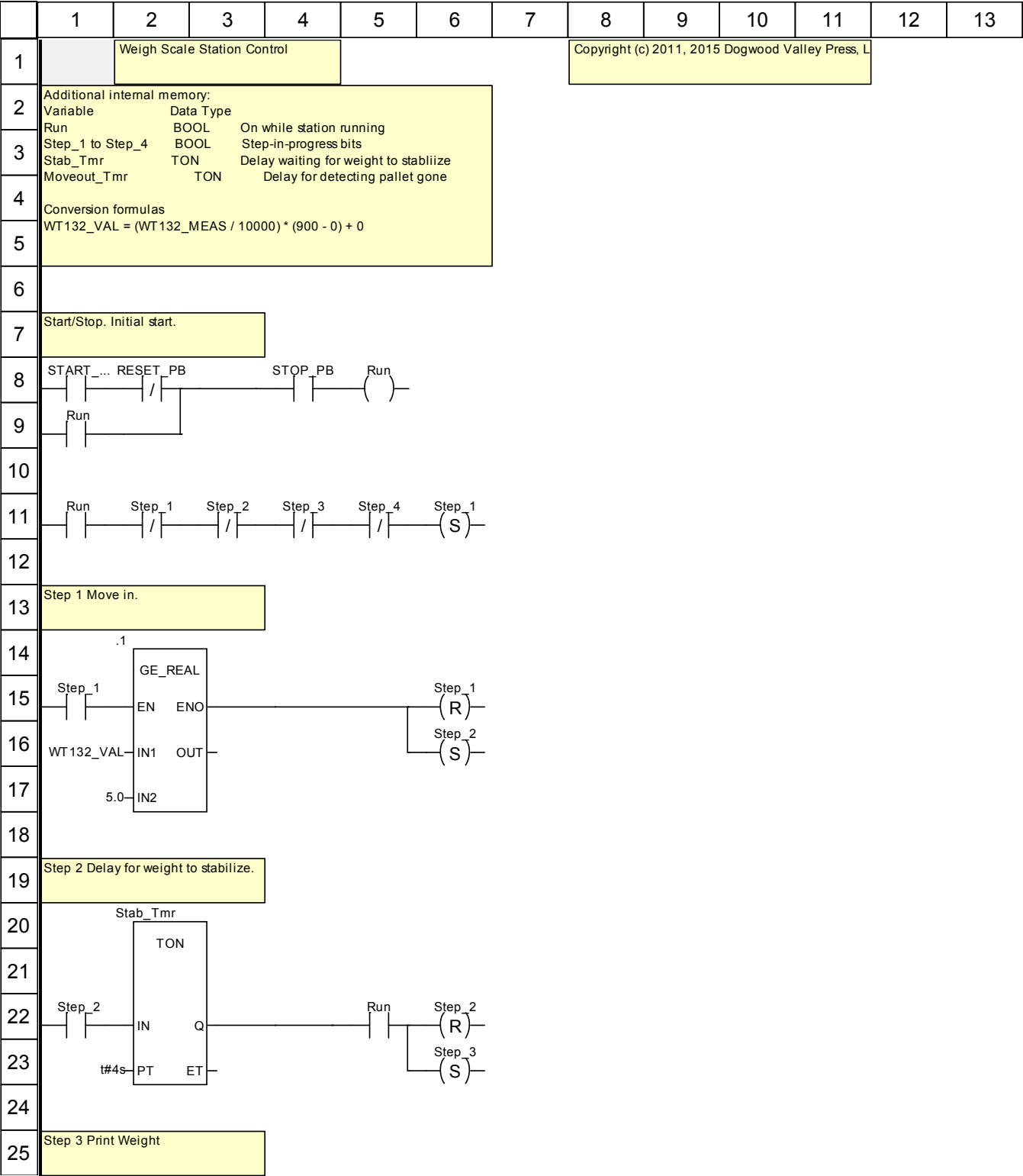
Project	SP7_06
Designer	
Application	sp7_06.stu
Software Version	Unity Pro L V10.0
Creation Date	4/12/2011 8:52:23 PM
Last Modification Date	12/23/2015 7:24:24 AM
Target PLC	BMX P34 1000 02.00CPU 340-10 Modbus

MAST

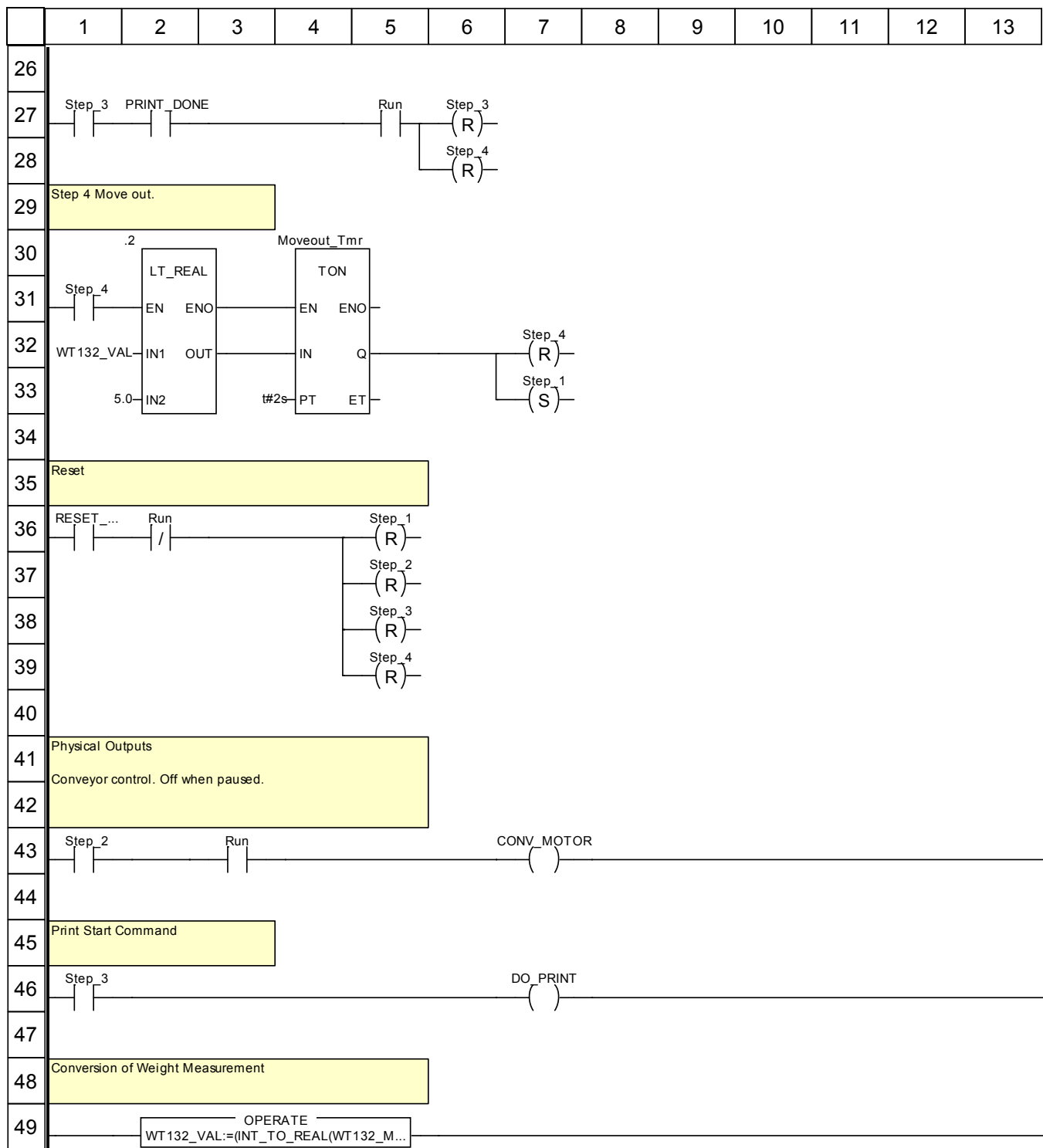
Specific properties

Configuration	Cyclic
Task period configuration	0
Watchdog time configuration	250

main : [MAST]



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Truncated labels:

Label	Position(s)
RESET_PB	(1, 36)
START_PB	(1, 8)
WT132_VAL=(INT_TO_REAL(WT132_MEAS)/10000.0)*(900.0-0.0)+0.0;	(2, 49)

Cross References

Application:

Addresses

Object	Referred into	Location	Usage
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Variables or FB instances

Object	Referred into	Location	Usage
CONV MOTOR	main : [MAST]	(I 43, c: 7)	W
DO_PRINT	main : [MAST]	(I 46, c: 7)	W
Moveout Tmr	main : [MAST]	(I 30, c: 4)	FC
		(I 30, c: 4)	R
		(I 30, c: 4)	R
PRINT_DONE	main : [MAST]	(I 27, c: 2)	R
RESET_PB	main : [MAST]	(I 8, c: 2)	R
		(I 36, c: 1)	R
Run	main : [MAST]	(I 8, c: 5)	W
		(I 9, c: 1)	R
		(I 11, c: 1)	R
		(I 22, c: 5)	R
		(I 27, c: 5)	R
		(I 36, c: 2)	R
		(I 43, c: 3)	R
START_PB	main : [MAST]	(I 8, c: 1)	R
STOP_PB	main : [MAST]	(I 8, c: 4)	R
Stab Tmr	main : [MAST]	(I 20, c: 2)	FC
		(I 20, c: 2)	R
		(I 20, c: 2)	R
Step_1	main : [MAST]	(I 11, c: 2)	R
		(I 11, c: 6)	W
		(I 15, c: 1)	R
		(I 15, c: 6)	W
		(I 33, c: 7)	W
		(I 36, c: 5)	W
Step_2	main : [MAST]	(I 11, c: 3)	R
		(I 16, c: 6)	W
		(I 22, c: 1)	R
		(I 22, c: 6)	W
		(I 37, c: 5)	W
		(I 43, c: 1)	R
Step_3	main : [MAST]	(I 11, c: 4)	R
		(I 23, c: 6)	W
		(I 27, c: 1)	R
		(I 27, c: 6)	W
		(I 38, c: 5)	W
		(I 46, c: 1)	R
Step_4	main : [MAST]	(I 11, c: 5)	R
		(I 28, c: 6)	W
		(I 31, c: 1)	R
		(I 32, c: 7)	W
		(I 39, c: 5)	W
WT132_MEAS	main : [MAST]	(I 49, c: 2)	R
WT132_VAL	main : [MAST]	(I 14, c: 2)	R

Cross References

Object	Referred into	Location	Usage
		(l 30, c: 2)	R
		(l 49, c: 2)	W

EF objects

Object	Referred into	Location	Usage
ge_real	main : [MAST]	(l 14, c: 2)	FC
int_to_real	main : [MAST]	(l 49, c: 2)	FC
lt_real	main : [MAST]	(l 30, c: 2)	FC