

TECHNICAL DOCUMENTATION

SP6_17

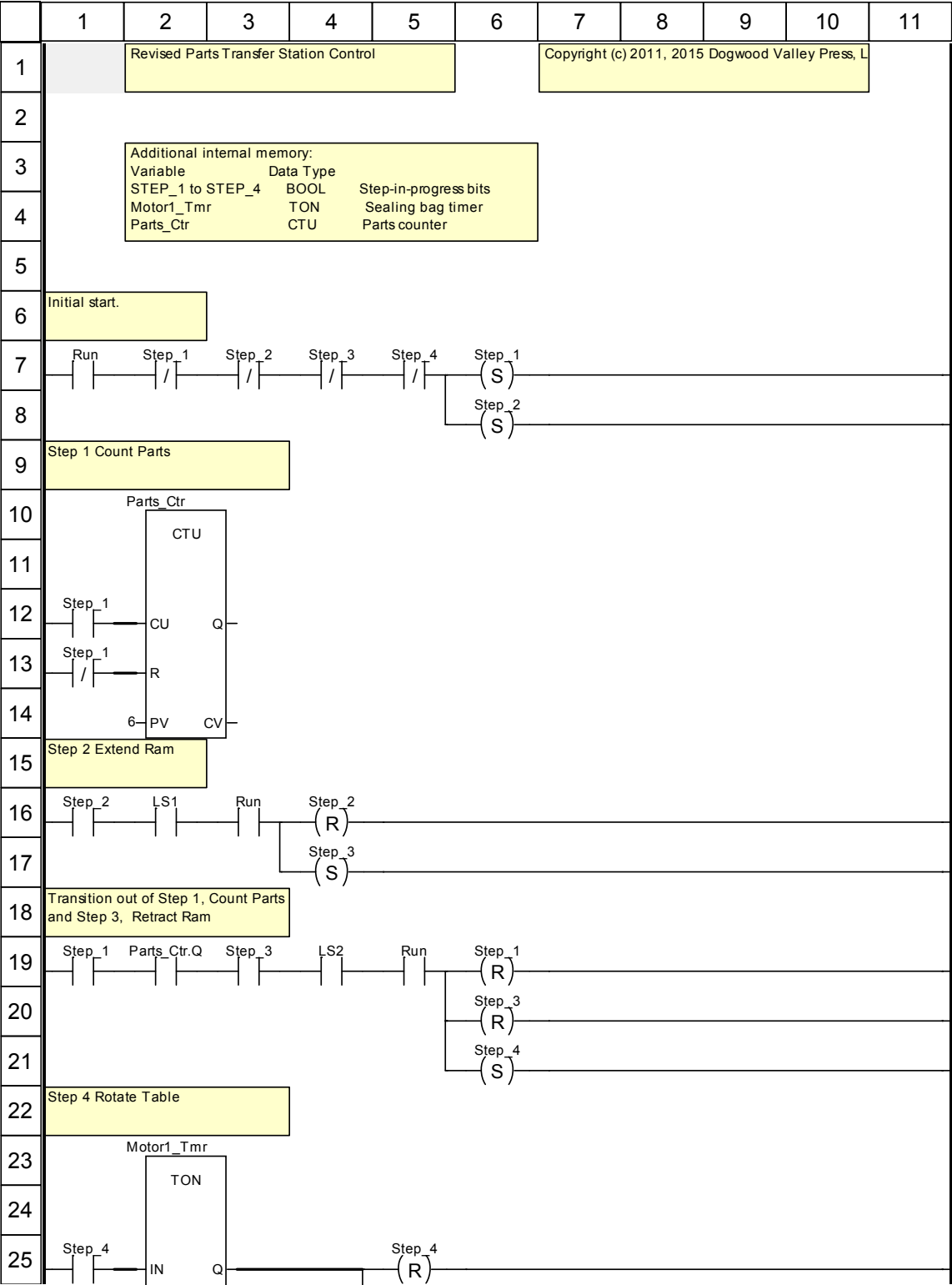
Project	SP6_17
Designer	
Application	sp6_17.stu
Software Version	Unity Pro L V10.0
Creation Date	4/12/2011 8:52:23 PM
Last Modification Date	12/22/2015 5:31:36 PM
Target PLC	BMX P34 1000 02.00CPU 340-10 Modbus

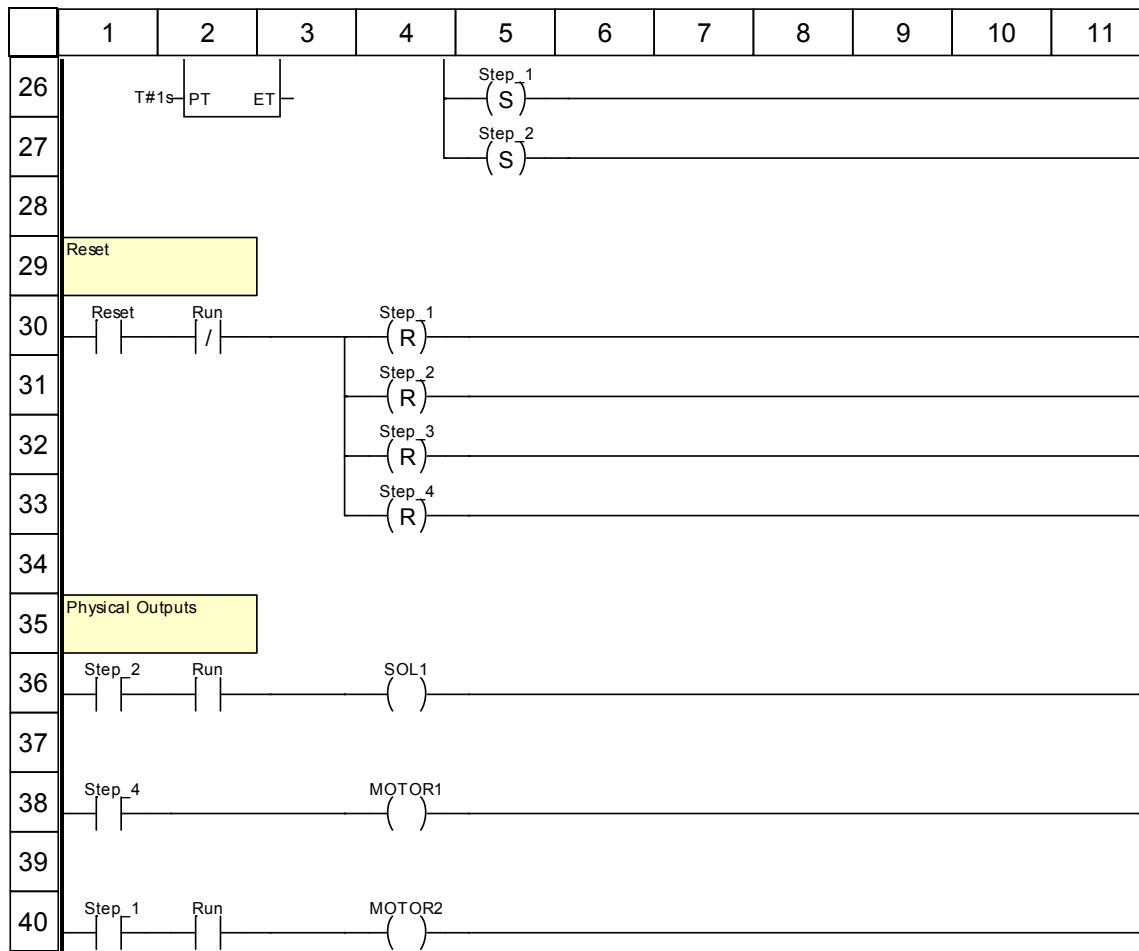
MAST

Specific properties

Configuration	Cyclic
Task period configuration	0
Watchdog time configuration	250

main : [MAST]





Cross References

Application:

Addresses

Object	Referred into	Location	Usage
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Variables or FB instances

Object	Referred into	Location	Usage
LS1	main : [MAST]	(l 16, c: 2)	R
LS2	main : [MAST]	(l 19, c: 4)	R
MOTOR1	main : [MAST]	(l 38, c: 4)	W
MOTOR2	main : [MAST]	(l 40, c: 4)	W
Motor1_Tmr	main : [MAST]	(l 23, c: 2)	FC
		(l 23, c: 2)	R
		(l 23, c: 2)	R
Parts_Ctr	main : [MAST]	(l 19, c: 2)	R
		(l 10, c: 2)	FC
		(l 10, c: 2)	R
		(l 10, c: 2)	R
		(l 10, c: 2)	R
Reset	main : [MAST]	(l 30, c: 1)	R
Run	main : [MAST]	(l 7, c: 1)	R
		(l 16, c: 3)	R
		(l 19, c: 5)	R
		(l 30, c: 2)	R
		(l 36, c: 2)	R
		(l 40, c: 2)	R
SOL1	main : [MAST]	(l 36, c: 4)	W
Step_1	main : [MAST]	(l 7, c: 2)	R
		(l 7, c: 6)	W
		(l 12, c: 1)	R
		(l 13, c: 1)	R
		(l 19, c: 1)	R
		(l 19, c: 6)	W
		(l 26, c: 5)	W
		(l 30, c: 4)	W
		(l 40, c: 1)	R
Step_2	main : [MAST]	(l 7, c: 3)	R
		(l 8, c: 6)	W
		(l 16, c: 1)	R
		(l 16, c: 4)	W
		(l 27, c: 5)	W
		(l 31, c: 4)	W
		(l 36, c: 1)	R
Step_3	main : [MAST]	(l 7, c: 4)	R
		(l 17, c: 4)	W
		(l 19, c: 3)	R
		(l 20, c: 6)	W
		(l 32, c: 4)	W
Step_4	main : [MAST]	(l 7, c: 5)	R
		(l 21, c: 6)	W
		(l 25, c: 1)	R
		(l 25, c: 5)	W

Cross References

Object	Referred into	Location	Usage
		(l. 33, c: 4)	W
		(l. 38, c: 1)	R