

TECHNICAL DOCUMENTATION

P6_05

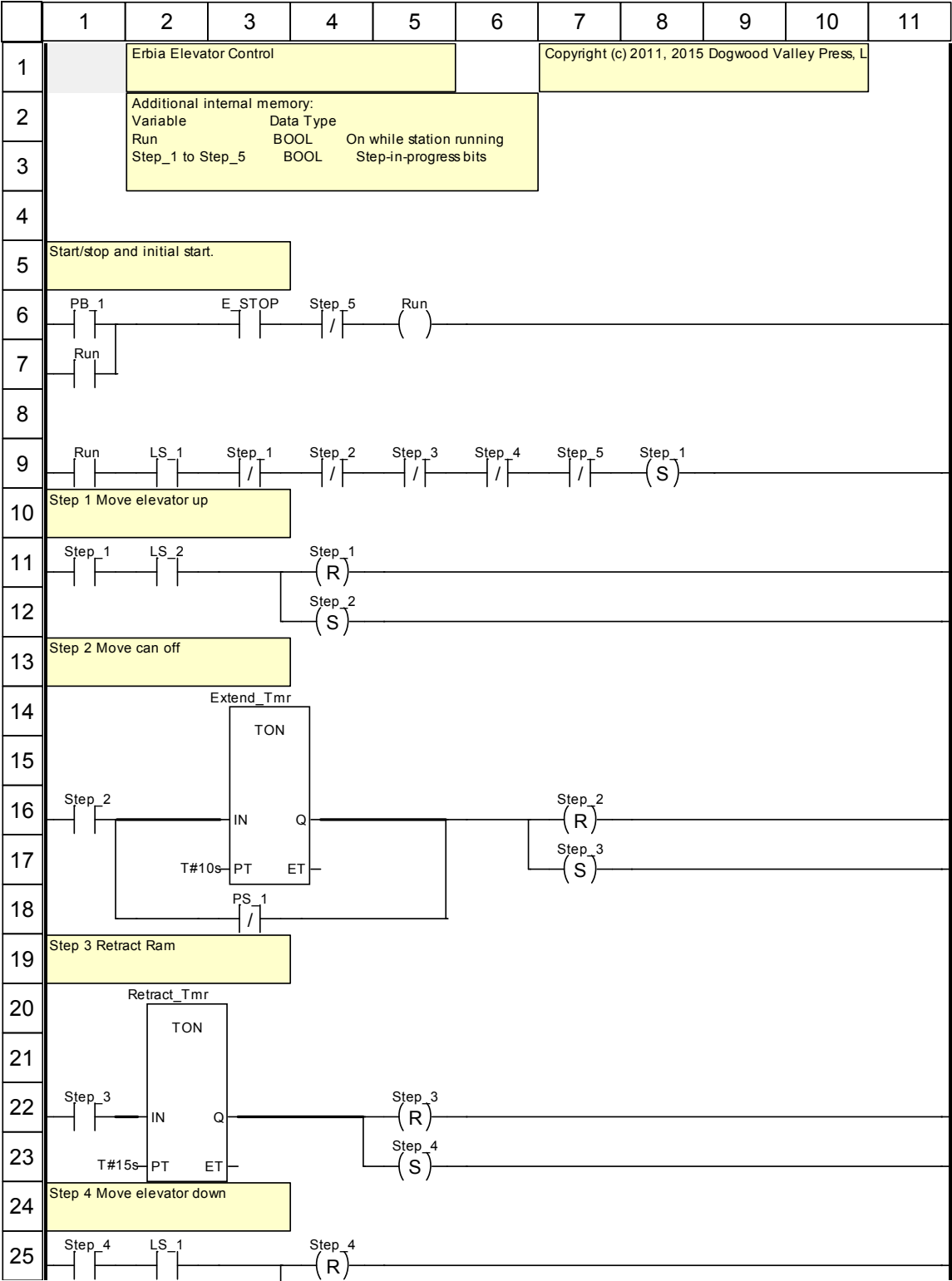
Project	P6_05
Designer	
Application	sp6_05.stu
Software Version	Unity Pro L V10.0
Creation Date	4/12/2011 8:52:23 PM
Last Modification Date	12/12/2015 8:58:20 PM
Target PLC	BMX P34 1000 02.00CPU 340-10 Modbus

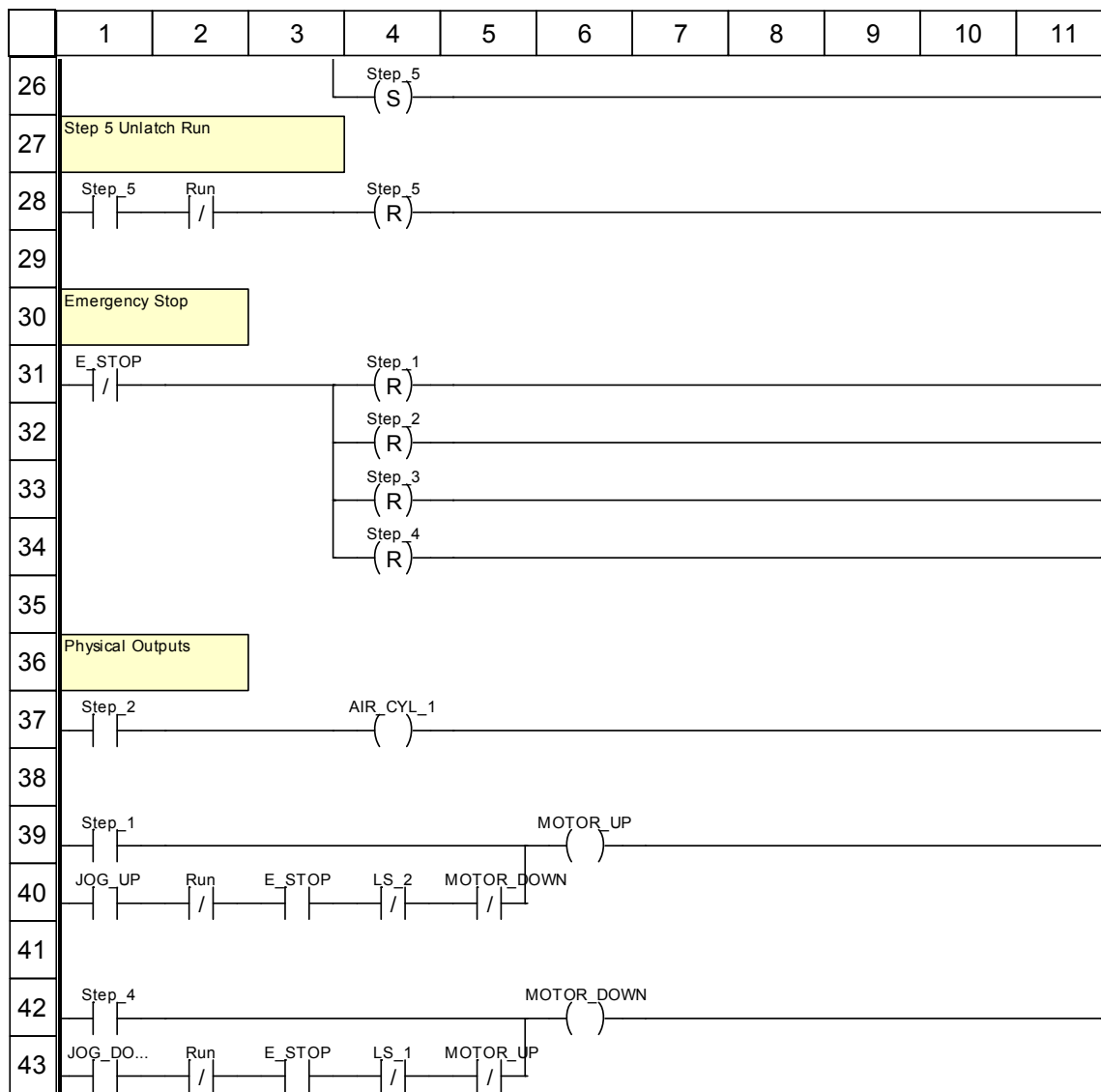
MAST

Specific properties

Configuration	Cyclic
Task period configuration	0
Watchdog time configuration	250

main : [MAST]





Truncated labels:

Label	Position(s)
JOG_DOWN	(1, 43)

Cross References

Application:

Addresses

Object	Referred into	Location	Usage
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Variables or FB instances

Object	Referred into	Location	Usage
AIR_CYL_1	main : [MAST]	(I 37, c: 4)	W
E_STOP	main : [MAST]	(I 6, c: 3)	R
		(I 31, c: 1)	R
		(I 40, c: 3)	R
		(I 43, c: 3)	R
Extend_Tmr	main : [MAST]	(I 14, c: 3)	FC
		(I 14, c: 3)	R
		(I 14, c: 3)	R
JOG_DOWN	main : [MAST]	(I 43, c: 1)	R
JOG_UP	main : [MAST]	(I 40, c: 1)	R
LS_1	main : [MAST]	(I 9, c: 2)	R
		(I 25, c: 2)	R
		(I 43, c: 4)	R
LS_2	main : [MAST]	(I 11, c: 2)	R
		(I 40, c: 4)	R
MOTOR_DOWN	main : [MAST]	(I 40, c: 5)	R
		(I 42, c: 6)	W
MOTOR_UP	main : [MAST]	(I 39, c: 6)	W
		(I 43, c: 5)	R
PB_1	main : [MAST]	(I 6, c: 1)	R
PS_1	main : [MAST]	(I 18, c: 3)	R
Retract_Tmr	main : [MAST]	(I 20, c: 2)	FC
		(I 20, c: 2)	R
		(I 20, c: 2)	R
Run	main : [MAST]	(I 6, c: 5)	W
		(I 7, c: 1)	R
		(I 9, c: 1)	R
		(I 28, c: 2)	R
		(I 40, c: 2)	R
		(I 43, c: 2)	R
Step_1	main : [MAST]	(I 9, c: 3)	R
		(I 9, c: 8)	W
		(I 11, c: 1)	R
		(I 11, c: 4)	W
		(I 31, c: 4)	W
		(I 39, c: 1)	R
Step_2	main : [MAST]	(I 9, c: 4)	R
		(I 12, c: 4)	W
		(I 16, c: 1)	R
		(I 16, c: 7)	W
		(I 32, c: 4)	W
		(I 37, c: 1)	R
Step_3	main : [MAST]	(I 9, c: 5)	R
		(I 17, c: 7)	W
		(I 22, c: 1)	R

Cross References

Object	Referred into	Location	Usage
		(l 22, c: 5)	W
		(l 33, c: 4)	W
Step_4	main : [MAST]	(l 9, c: 6)	R
		(l 23, c: 5)	W
		(l 25, c: 1)	R
		(l 25, c: 4)	W
		(l 34, c: 4)	W
		(l 42, c: 1)	R
Step_5	main : [MAST]	(l 6, c: 4)	R
		(l 9, c: 7)	R
		(l 26, c: 4)	W
		(l 28, c: 1)	R
		(l 28, c: 4)	W