

Totally Integrated Automation Portal

Main [OB1]

Main Properties

General

| | | | | | |
|----------|------|-----------|--------|------|----|
| Name | Main | Number | 1 | Type | OB |
| Language | LAD | Numbering | Manual | | |

Information

| | | | | | |
|--------|-------|---------|-----|-----------------|--|
| Title | SP5-2 | Author | | Comment | |
| Family | | Version | 0.1 | User-defined ID | |

| Name | Data type | Default value |
|----------------|---------------|---------------|
| ▼ Temp | | |
| OB1_EV_CLASS | Byte | |
| OB1_SCAN_1 | Byte | |
| OB1_PRIORITY | Byte | |
| OB1_OB_NUMBR | Byte | |
| OB1_RESERVED_1 | Byte | |
| OB1_RESERVED_2 | Byte | |
| OB1_PREV_CYCLE | Int | |
| OB1_MIN_CYCLE | Int | |
| OB1_MAX_CYCLE | Int | |
| OB1_DATE_TIME | Date_And_Time | |
| Constant | | |

Network 1: SP5-2

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Additional internal memory:

Tag Address

ONS_BIT %M0.0 One-shot storage bit

TMR1 %DB1 (IEC_TIMER) Times interval

%M1.0

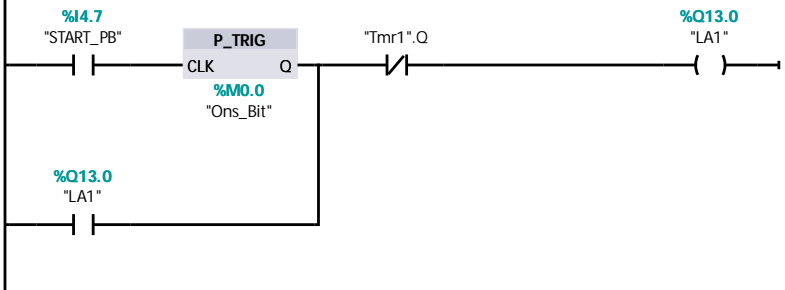
"Dummy"

%M1.0

"Dummy"

Network 2: Sealing control of LA1

Positive transition after START_PB so holding down does not restart interval



Network 3: Timer

