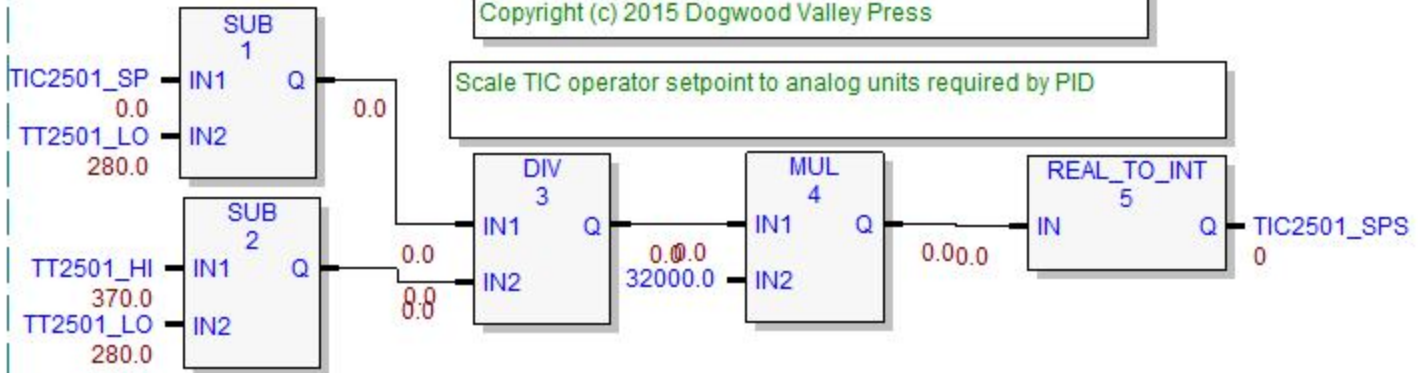
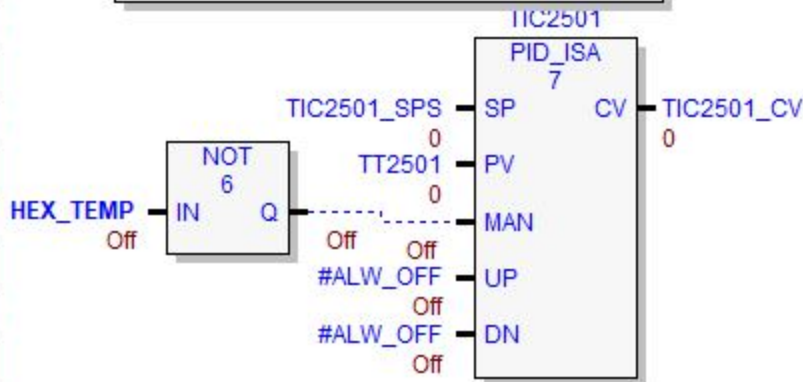


Example 11.2
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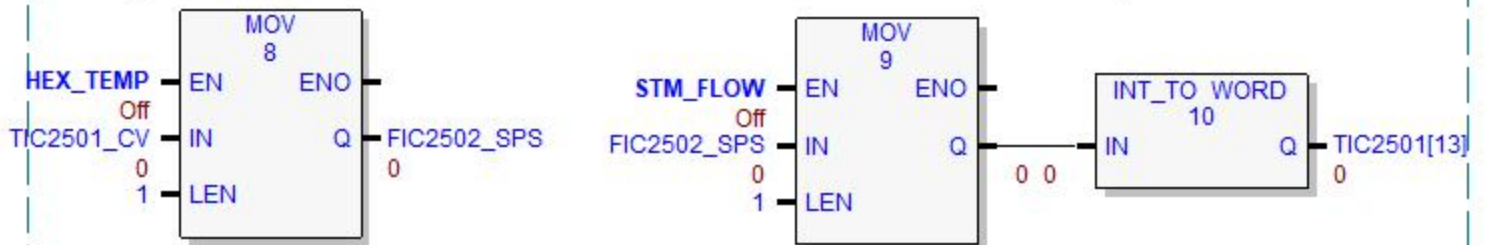
Scale TIC operator setpoint to analog units required by PID



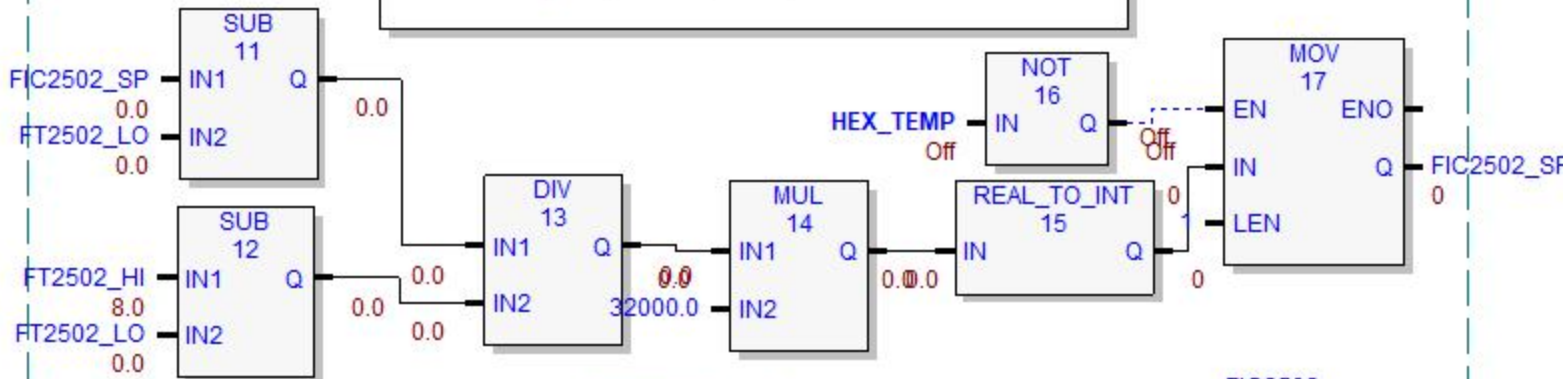
TIC2501 Heat Exchanger temp. master loop



When both loops auto, copy TIC out to FIC SP. When master in manual and slave in auto, copy flow SP to TIC manual out.



If not controlling temperature, scale operator SP to 0-32000 for PID



FIC2502 Steam flow slave loop.

