



Structured Text Blocks



Def_Marker

```
'-----  
' Example 12.2  
'  
' Description: Defective part marking  
'  
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'-----  
  
IF NOT P_Seal THEN  
  IF ( (PDEFECT AND NOT PROX5) AND NOT Pls_Tmr.Q ) THEN  
    P_Seal := 1;  
  END_IF;  
ELSE  
  IF Pls_Tmr.Q THEN P_Seal := 0;  
  END_IF;  
END_IF;  
St_Delay(IN:=P_Seal, PT:=5500, Q=>SPRAY);  
Pls_Tmr(IN:=SPRAY, PT:=1000);
```