

TECHNICAL DOCUMENTATION

Example_5_7

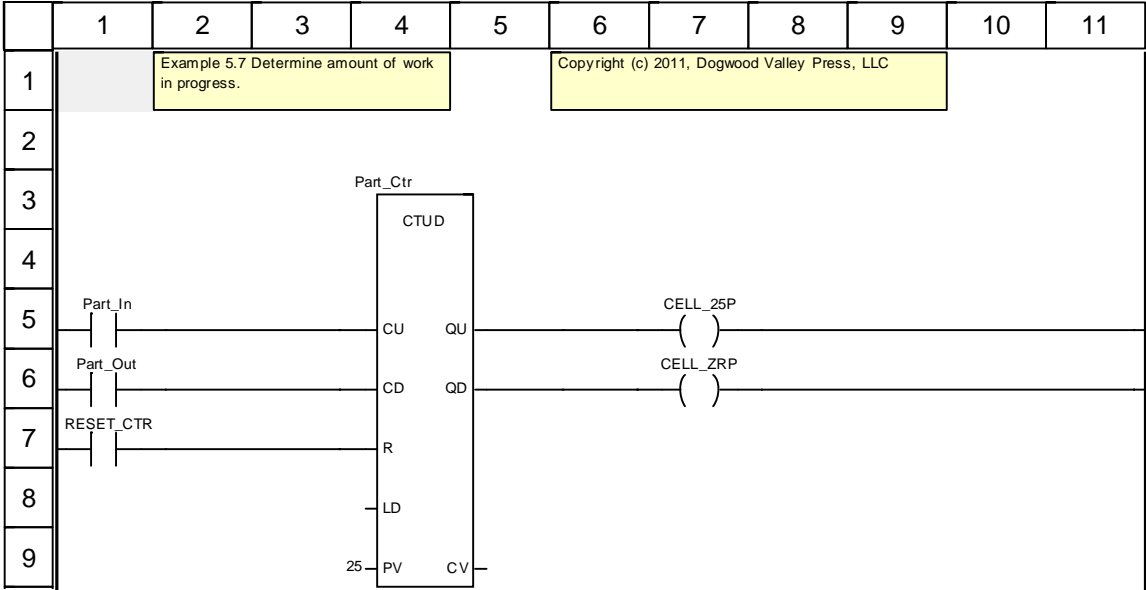
| | |
|------------------------|-------------------------------------|
| Project | Example_5_7 |
| Designer | |
| Application | example_5_7.stu |
| Software Version | ControlExpert V15.0-SP1 |
| Creation Date | 6/14/2023 3:51:56 PM |
| Last Modification Date | 6/14/2023 3:51:56 PM |
| Target PLC | BMX P34 1000 02.00CPU 340-10 Modbus |

MAST

Specific properties

| | |
|-----------------------------|--------|
| Configuration | Cyclic |
| Task period configuration | 0 |
| Watchdog time configuration | 250 |

Main : [MAST]



Cross References

Application:

Addresses

| Object | Referred into | Location | Usage |
|--------|---------------|----------|-------|
|--------|---------------|----------|-------|

Variables or FB instances

| Object | Referred into | Location | Usage |
|-----------|---------------|--------------|-------|
| CELL_25P | Main : [MAST] | (l: 5, c: 7) | W |
| CELL_ZRP | Main : [MAST] | (l: 6, c: 7) | W |
| Part_Ctr | Main : [MAST] | (l: 3, c: 4) | FC |
| Part_In | Main : [MAST] | (l: 5, c: 1) | R |
| Part_Out | Main : [MAST] | (l: 6, c: 1) | R |
| RESET_CTR | Main : [MAST] | (l: 7, c: 1) | R |

| | | | |
|--|----------------------|--------------------|----------------------|
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| | Dept.: | | |
| | Project: Example_5_7 | | Page: 4/4 |