

# Main [OB1]

## Main Properties

### General

Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Manual		

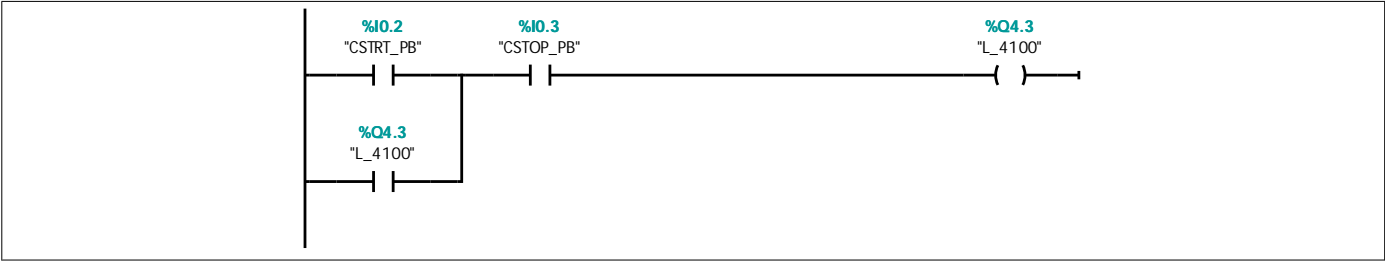
### Information

Title	"Main Program Sweep (Cycle)"	Author		Comment	Example 5.2 - Cascaded stop  Copyright (c) 2023 Dogwood Valley Press, LLC
Family		Version	0.1	User-defined ID	

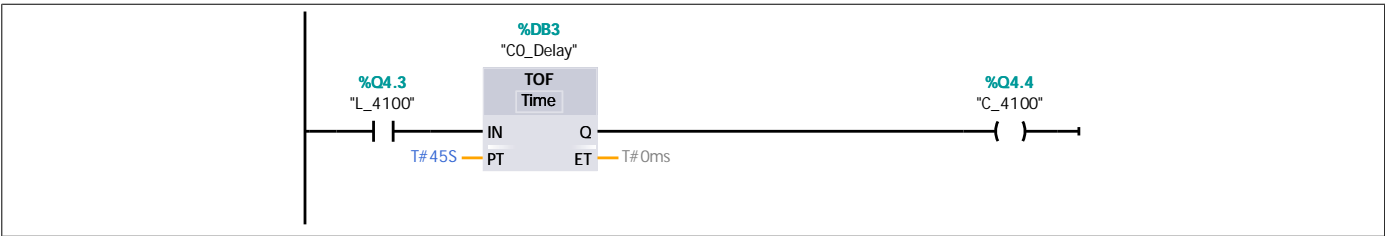
Name	Data type	Default value
▼ Temp		
OB1_EV_CLASS	Byte	
OB1_SCAN_1	Byte	
OB1_PRIORITY	Byte	
OB1_OB_NUMBR	Byte	
OB1_RESERVED_1	Byte	
OB1_RESERVED_2	Byte	
OB1_PREV_CYCLE	Int	
OB1_MIN_CYCLE	Int	
OB1_MAX_CYCLE	Int	
OB1_DATE_TIME	Date_And_Time	
Constant		

## Network 1: L-4100 airlock motor

Overall start/stop



## Network 2: Delay for first conveyor



Network 3: Delay for second conveyor

