

Main [OB1]

Main Properties

General

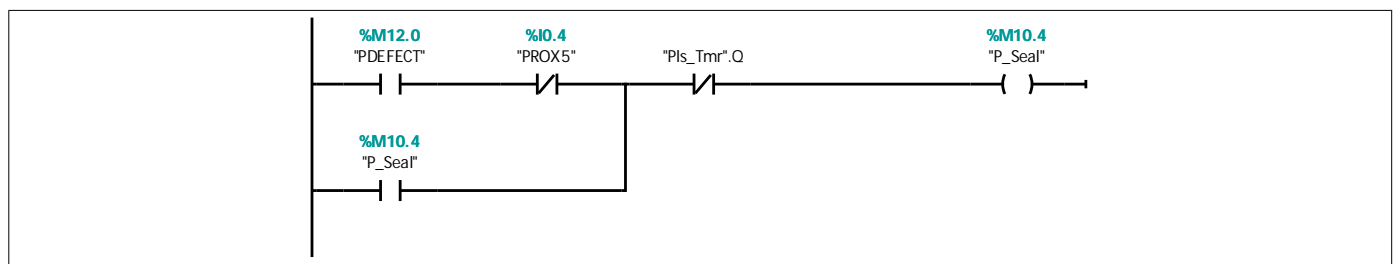
Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Manual		

Information

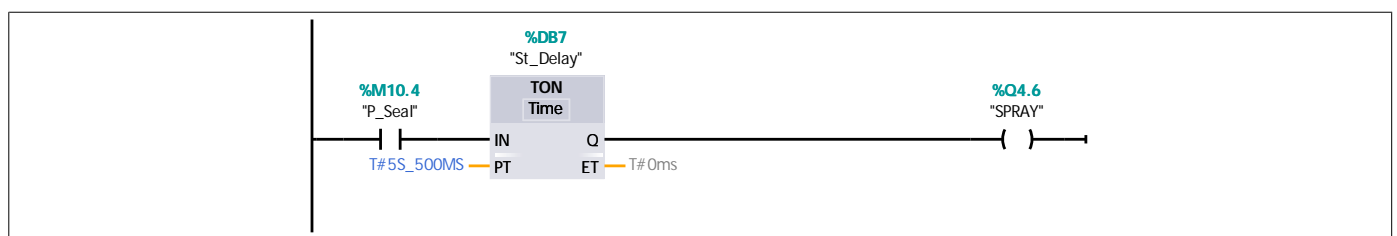
Title	"Main Program Sweep (Cycle)"	Author		Comment	Example 5.4 - Marking defective parts Copyright (c) 2022 Dogwood Valley Press, LLC
Family		Version	0.1	User-defined ID	

Name	Data type	Default value
▼ Temp		
OB1_EV_CLASS	Byte	
OB1_SCAN_1	Byte	
OB1_PRIORITY	Byte	
OB1_OB_NUMBR	Byte	
OB1_RESERVED_1	Byte	
OB1_RESERVED_2	Byte	
OB1_PREV_CYCLE	Int	
OB1_MIN_CYCLE	Int	
OB1_MAX_CYCLE	Int	
OB1_DATE_TIME	Date_And_Time	
Constant		

Network 1: Prox seal



Network 2: Delay for start of spray



Network 3: Time length of spray pulse

